

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Trade name : EG160 High Temp Epoxy Tooling Gelcoat  
Product code : EG160-A

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use  
Use of the substance/mixture : Casting compound

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd  
Unit 39, Park Hall Business Village, Stoke on Trent,  
Staffordshire,  
ST3 5XA.  
United Kingdom.

Tel: +44 (0)1782 454499 -  
sales@easycomposites.com

#### 1.4. Emergency telephone number

Emergency number : +44 (0)1782 454499 (working hours only)

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 1	H314
Serious eye damage/eye irritation, Category 1	H318
Skin sensitisation, Category 1	H317
Germ cell mutagenicity, Category 2	H341
Reproductive toxicity, Category 1A	H360F
Hazardous to the aquatic environment – Chronic Hazard, Category 2	H411

Full text of H- and EUH-statements: see section 16

##### Adverse physicochemical, human health and environmental effects

Suspected of causing genetic defects. May damage fertility or the unborn child. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Toxic to aquatic life with long lasting effects.

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS05

GHS07

GHS08

GHS09

Signal word (CLP) :

Danger

# EG160 High Temp Epoxy Tooling Gelcoat

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Contains	: bis-[4-(2,3-epoxipropoxy)phenyl]propane; Reaction mass of 1-(2,3-epoxypropoxy)-2,2-bis((2,3-epoxypropoxy)methyl) butane and 1-(2,3-epoxypropoxy)-2-((2,3-epoxypropoxy)methyl)-2-hydroxymethyl butane; Phenol polymer with formaldehyde, glycidyl ether; TGMDA, multifunctional epoxide; N,N-Diglycidyl aniline; 1,3 Propanediol 2,2-bis(hydroxymethyl)-polymer with 2-(chloromethyl)oxirane
Hazard statements (CLP)	: H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H341 - Suspected of causing genetic defects. H360F - May damage fertility. H411 - Toxic to aquatic life with long lasting effects.
Precautionary statements (CLP)	: P201 - Obtain special instructions before use. P280 - Wear protective clothing, protective gloves, eye protection. P303+P361+P353+P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor. P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. P308+P313 - IF exposed or concerned: Get medical advice/attention. P321 - Specific treatment (see supplemental first aid instruction on this label).

### 2.3. Other hazards

Contains no PBT/vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Component	
bis-[4-(2,3-epoxipropoxy)phenyl]propane(1675-54-3)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
bis-[4-(2,3-epoxipropoxy)phenyl]propane	CAS-No.: 1675-54-3 EC-No.: 216-823-5 EC Index-No.: 603-073-00-2 REACH-no: 01-2119456619-26	1 – 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
1,3 Propanediol 2,2-bis(hydroxymethyl)-polymer with 2-(chloromethyl)oxirane	CAS-No.: 30973-88-7 EC-No.: 608-564-5	1 – 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317
TGMDA, multifunctional epoxide	CAS-No.: 28768-32-3 EC-No.: 249-204-3 REACH-no: 01-2119472303-45	1 – 25	Skin Sens. 1, H317 Aquatic Chronic 2, H411

# EG160 High Temp Epoxy Tooling Gelcoat

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Reaction mass of 1-(2,3-epoxypropoxy)-2,2-bis ((2,3-epoxypropoxy)methyl) butane and 1-(2,3-epoxypropoxy)-2-((2,3-epoxypropoxy)methyl)-2-hydroxymethyl butane	CAS-No.: 30499-70-8 EC-No.: 701-135-4 REACH-no: 01-2120078341-60	1 – 25	Skin Corr. 1, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Muta. 2, H341 Repr. 1A, H360F Aquatic Chronic 2, H411
Phenol polymer with formaldehyde, glycidyl ether	CAS-No.: 28064-14-4	1 – 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
N,N-Diglycidyl aniline	CAS-No.: 2095-06-9 EC-No.: 218-259-5 REACH-no: 01-2120782027-53	1 – 25	Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Muta. 2, H341

### Specific concentration limits:

Name	Product identifier	Specific concentration limits (%)
bis-[4-(2,3-epoxipropoxy)phenyl]propane	CAS-No.: 1675-54-3 EC-No.: 216-823-5 EC Index-No.: 603-073-00-2 REACH-no: 01-2119456619-26	(5 ≤ C ≤ 100) Eye Irrit. 2, H319 (5 ≤ C ≤ 100) Skin Irrit. 2, H315

Full text of H- and EUH-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a physician immediately.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
------------------------------	--

### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
--	--------------------------------

# EG160 High Temp Epoxy Tooling Gelcoat

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### 5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene. Do not breathe dust/fume/gas/mist/vapours/spray.

#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

### 6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

### 6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.  
Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.  
Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.  
Hygiene measures : Separate working clothes from town clothes. Launder separately. Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### 8.1.1 National occupational exposure and biological limit values

No additional information available

#### 8.1.2. Recommended monitoring procedures

No additional information available

# EG160 High Temp Epoxy Tooling Gelcoat

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### 8.1.3. Air contaminants formed

No additional information available

### 8.1.4. DNEL and PNEC

No additional information available

### 8.1.5. Control banding

No additional information available

## 8.2. Exposure controls

### 8.2.1. Appropriate engineering controls

#### Appropriate engineering controls:

Ensure good ventilation of the work station.

### 8.2.2. Personal protection equipment

#### Personal protective equipment symbol(s):



#### 8.2.2.1. Eye and face protection

##### Eye protection:

Safety glasses

#### 8.2.2.2. Skin protection

##### Skin and body protection:

Wear suitable protective clothing

##### Hand protection:

Protective gloves

#### 8.2.2.3. Respiratory protection

##### Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

#### 8.2.2.4. Thermal hazards

No additional information available

### 8.2.3. Environmental exposure controls

#### Environmental exposure controls:

Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Grey.
Odour	: characteristic.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not applicable
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: Not available
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available

# EG160 High Temp Epoxy Tooling Gelcoat

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

pH	: Not available
Viscosity, kinematic	: Not available
Non-Newtonian liquid	: Thixotropic behaviour
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: 1.13 – 1.18 g/cm <sup>3</sup> (25°C)
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

### 9.2. Other information

#### 9.2.1. Information with regard to physical hazard classes

No additional information available

#### 9.2.2. Other safety characteristics

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

#### bis-[4-(2,3-epoxipropoxy)phenyl]propane (1675-54-3)

LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
LD50 dermal rabbit	20000 mg/kg

# EG160 High Temp Epoxy Tooling Gelcoat

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### Reaction mass of 1-(2,3-epoxypropoxy)-2,2-bis ((2,3-epoxypropoxy)methyl) butane and 1-(2,3-epoxypropoxy)-2-((2,3-epoxypropoxy)methyl)-2-hydroxymethyl butane (30499-70-8)

LD50 oral rat	3398 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity), 95% CL: 2812 - 4108
LD50 dermal rat	> 3170 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Remarks on results: other:

### Phenol polymer with formaldehyde, glycidyl ether (28064-14-4)

LD50 oral rat	> 2000 mg/kg Source: GESTIS
---------------	-----------------------------

### TGMDA, multifunctional epoxide (28768-32-3)

LD50 oral rat	> 5000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 oral	> 5000 mg/kg bodyweight Animal: mouse, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 dermal rabbit	> 3000 mg/kg bodyweight Animal: rabbit

### N,N-Diglycidyl aniline (2095-06-9)

LD50 oral rat	1620 mg/kg
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity), Guideline: other:

Skin corrosion/irritation : Causes severe skin burns.

### TGMDA, multifunctional epoxide (28768-32-3)

pH	7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L
----	---

Serious eye damage/irritation : Causes serious eye damage.

### TGMDA, multifunctional epoxide (28768-32-3)

pH	7.1 – 7.3 Temp.: 20 °C Concentration: (>=)10 mg/L
----	---

Respiratory or skin sensitisation : May cause an allergic skin reaction.  
Germ cell mutagenicity : Suspected of causing genetic defects.  
Carcinogenicity : Not classified

### bis-[4-(2,3-epoxipropoxy)phenyl]propane (1675-54-3)

IARC group	3 - Not classifiable
------------	----------------------

### bis-[4-(2,3-epoxipropoxy)phenyl]propane (1675-54-3)

NOAEL (chronic, oral, animal/male, 2 years)	15 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:, Remarks on results: other:
NOAEL (chronic, oral, animal/female, 2 years)	100 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:, Remarks on results: other:

Reproductive toxicity : May damage fertility.  
STOT-single exposure : Not classified  
STOT-repeated exposure : Not classified  
Aspiration hazard : Not classified

## 11.2. Information on other hazards

No additional information available

# EG160 High Temp Epoxy Tooling Gelcoat

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### SECTION 12: Ecological information

#### 12.1. Toxicity

Ecology - general : Toxic to aquatic life with long lasting effects.  
Hazardous to the aquatic environment, short-term (acute) : Not classified  
Hazardous to the aquatic environment, long-term (chronic) : Toxic to aquatic life with long lasting effects.  
Not rapidly degradable

##### bis-[4-(2,3-epoxypropoxy)phenyl]propane (1675-54-3)

LC50 - Fish [1]	1.2 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 72h - Algae [1]	9.4 mg/l Test organisms (species): Scenedesmus capricornutum
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

##### Reaction mass of 1-(2,3-epoxypropoxy)-2,2-bis ((2,3-epoxypropoxy)methyl) butane and 1-(2,3-epoxypropoxy)-2-((2,3-epoxypropoxy)methyl)-2-hydroxymethyl butane (30499-70-8)

LC50 - Fish [1]	75 mg/l Test organisms (species): Cyprinus carpio
EC50 - Crustacea [1]	3.7 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	9 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	3.4 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)

##### Phenol polymer with formaldehyde, glycidyl ether (28064-14-4)

LC50 - Fish [1]	1.5 mg/l Oncorhynchus mykiss (Rainbow trout)
EC50 - Crustacea [1]	1.7 mg/l Daphnia magna (Water flea)
EC50 72h - Algae [1]	9.4 mg/l Selenastrum capricornutum

##### TGMDA, multifunctional epoxide (28768-32-3)

LC50 - Fish [1]	2.454 mg/l Source: Ecological Structure Activity Relationships
EC50 - Crustacea [1]	14.682 mg/l Daphnia magna (Water flea)
EC50 96h - Algae [1]	38.234 mg/l Source: Ecological Structure Activity Relationships

#### 12.2. Persistence and degradability

No additional information available

#### 12.3. Bioaccumulative potential

##### bis-[4-(2,3-epoxypropoxy)phenyl]propane (1675-54-3)

Partition coefficient n-octanol/water (Log Pow)	2.918 – 3.566 (25°C, pH 7.1)
Partition coefficient n-octanol/water (Log Kow)	≥ 2.821

##### Reaction mass of 1-(2,3-epoxypropoxy)-2,2-bis ((2,3-epoxypropoxy)methyl) butane and 1-(2,3-epoxypropoxy)-2-((2,3-epoxypropoxy)methyl)-2-hydroxymethyl butane (30499-70-8)

Partition coefficient n-octanol/water (Log Pow)	0.467 (20°C)
---	--------------



# EG160 High Temp Epoxy Tooling Gelcoat

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Phenol polymer with formaldehyde, glycidyl ether (28064-14-4)	
Bioconcentration factor (BCF REACH)	31
Partition coefficient n-octanol/water (Log Pow)	3.242 (25°C)
TGMDA, multifunctional epoxide (28768-32-3)	
Partition coefficient n-octanol/water (Log Pow)	2.12

### 12.4. Mobility in soil

Phenol polymer with formaldehyde, glycidyl ether (28064-14-4)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	445
TGMDA, multifunctional epoxide (28768-32-3)	
Mobility in soil	67.88 Source: EPI Suite
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	2.53

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Endocrine disrupting properties

No additional information available

### 12.7. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
HP Code	: HP4 - "Irritant – skin irritation and eye damage:" waste which on application can cause skin irritation or damage to the eye. HP11 - "Mutagenic:" waste which may cause a mutation, that is a permanent change in the amount or structure of the genetic material in a cell. HP13 - "Sensitising:" waste which contains one or more substances known to cause sensitising effects to the skin or the respiratory organs. HP14 - "Ecotoxic:" waste which presents or may present immediate or delayed risks for one or more sectors of the environment

## SECTION 14: Transport information






In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
UN 1760	UN 1760	UN 1760	UN 1760	UN 1760
14.2. UN proper shipping name				
CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether)	CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether)	Corrosive liquid, n.o.s. (CONTAINS Trimethylolpropane triglycidylether)	CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether)	CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether)

# EG160 High Temp Epoxy Tooling Gelcoat

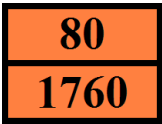
## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

ADR	IMDG	IATA	ADN	RID
<b>Transport document description</b>				
UN 1760 CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether), 8, III, (E), ENVIRONMENTALLY HAZARDOUS	UN 1760 CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether), 8, III, MARINE POLLUTANT/ENVIRONMENTALLY HAZARDOUS	UN 1760 Corrosive liquid, n.o.s. (CONTAINS Trimethylolpropane triglycidylether), 8, III, ENVIRONMENTALLY HAZARDOUS	UN 1760 CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether), 8, III, ENVIRONMENTALLY HAZARDOUS	UN 1760 CORROSIVE LIQUID, N.O.S. (CONTAINS Trimethylolpropane triglycidylether), 8, III, ENVIRONMENTALLY HAZARDOUS
<b>14.3. Transport hazard class(es)</b>				
8	8	8	8	8
				
<b>14.4. Packing group</b>				
III	III	III	III	III
<b>14.5. Environmental hazards</b>				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

### 14.6. Special precautions for user

#### Overland transport

Classification code (ADR)	: C9
Special provisions (ADR)	: 274
Limited quantities (ADR)	: 5I
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC03, LP01, R001
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T7
Portable tank and bulk container special provisions (ADR)	: TP1, TP28
Tank code (ADR)	: L4BN
Vehicle for tank carriage	: AT
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V12
Hazard identification number (Kemler No.)	: 80
Orange plates	: 
Tunnel restriction code (ADR)	: E
EAC code	: 2X

#### Transport by sea

Special provisions (IMDG)	: 223, 274
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: P001, LP01
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T7
Tank special provisions (IMDG)	: TP1, TP28

# EG160 High Temp Epoxy Tooling Gelcoat

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-B
Stowage category (IMDG)	: A
Stowage and handling (IMDG)	: SW2
Properties and observations (IMDG)	: Causes burns to skin, eyes and mucous membranes.

### Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y841
PCA limited quantity max net quantity (IATA)	: 1L
PCA packing instructions (IATA)	: 852
PCA max net quantity (IATA)	: 5L
CAO packing instructions (IATA)	: 856
CAO max net quantity (IATA)	: 60L
Special provisions (IATA)	: A3, A803
ERG code (IATA)	: 8L

### Inland waterway transport

Classification code (ADN)	: C9
Special provisions (ADN)	: 274
Limited quantities (ADN)	: 5 L
Excepted quantities (ADN)	: E1
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP, EP
Number of blue cones/lights (ADN)	: 0

### Rail transport

Classification code (RID)	: C9
Special provisions (RID)	: 274
Limited quantities (RID)	: 5L
Excepted quantities (RID)	: E1
Packing instructions (RID)	: P001, IBC03, LP01, R001
Mixed packing provisions (RID)	: MP19
Portable tank and bulk container instructions (RID)	: T7
Portable tank and bulk container special provisions (RID)	: TP1, TP28
Tank codes for RID tanks (RID)	: L4BN
Transport category (RID)	: 3
Special provisions for carriage – Packages (RID)	: W12
Colis express (express parcels) (RID)	: CE8
Hazard identification number (RID)	: 80

## 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

##### REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

##### REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

##### REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

##### PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

# EG160 High Temp Epoxy Tooling Gelcoat

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

### Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

### Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

### Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

### 15.1.2. National regulations

No additional information available

## 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration

# EG160 High Temp Epoxy Tooling Gelcoat

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### Abbreviations and acronyms:

RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

### Full text of H- and EUH-statements:

Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H341	Suspected of causing genetic defects.
H360F	May damage fertility.
H411	Toxic to aquatic life with long lasting effects.
Muta. 2	Germ cell mutagenicity, Category 2
Repr. 1A	Reproductive toxicity, Category 1A
Skin Corr. 1	Skin corrosion/irritation, Category 1
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Trade name : EG160 High Temp Epoxy Tooling Hardener  
Product code : EG160-B

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use  
Use of the substance/mixture : Casting compound

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd  
Unit 39, Park Hall Business Village, Stoke on Trent,  
Staffordshire,  
ST3 5XA.  
United Kingdom.

Tel: +44 (0)1782 454499 -  
sales@easycomposites.com

#### 1.4. Emergency telephone number

Emergency number : +44 (0)1782 454499 (working hours only)

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (oral), Category 4	H302
Skin corrosion/irritation, Category 1, Sub-Category 1B	H314
Serious eye damage/eye irritation, Category 1	H318
Skin sensitisation, Category 1	H317
Specific target organ toxicity – Repeated exposure, Category 2	H373
Hazardous to the aquatic environment – Chronic Hazard, Category 2	H411

Full text of H- and EUH-statements: see section 16

##### Adverse physicochemical, human health and environmental effects

May cause damage to organs through prolonged or repeated exposure. Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Toxic to aquatic life with long lasting effects.

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP) :



GHS05

GHS07

GHS08

GHS09

Signal word (CLP) :

Danger

# EG160 High Temp Epoxy Tooling Hardener

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Contains	: 3-aminomethyl-3,5,5-trimethylcyclohexylamine; 4,4'-Diaminodicyclohexylmethane; 2-ethyl-4-methylimidazole; Fatty acids, C18- unsat., trimers, reaction products with triethylenetetramine; 3,6-diazaoctanethylenediamin; triethylenetetramine
Hazard statements (CLP)	: H302 - Harmful if swallowed. H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H373 - May cause damage to organs through prolonged or repeated exposure. H411 - Toxic to aquatic life with long lasting effects.
Precautionary statements (CLP)	: P261 - Avoid breathing dust/fume/gas/mist/vapours/spray. P280 - Wear protective gloves, protective clothing, eye protection. P303+P361+P353+P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Immediately call a POISON CENTER or doctor. P305+P351+P338+P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. P321 - Specific treatment (see supplemental first aid instruction on this label). P391 - Collect spillage.

### 2.3. Other hazards

Contains no PBT/vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
3-aminomethyl-3,5,5-trimethylcyclohexylamine	CAS-No.: 2855-13-2 EC-No.: 220-666-8 EC Index-No.: 612-067-00-9 REACH-no: 01-2119514687-32	25 – 50	Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 3, H412
4,4'-Diaminodicyclohexylmethane	CAS-No.: 1761-71-3 EC-No.: 217-168-8 REACH-no: 01-2119541673-38	25 – 50	Acute Tox. 4 (Oral), H302 Skin Corr. 1, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT RE 2, H373
2-ethyl-4-methylimidazole substance with national workplace exposure limit(s) (GB)	CAS-No.: 931-36-2 EC-No.: 213-234-5 REACH-no: 01-2119980935-21	25 – 50	Acute Tox. 4 (Oral), H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317
Fatty acids, C18- unsat., trimers, reaction products with triethylenetetramine	CAS-No.: 162627-18-1 REACH-no: 01-2120774766-37	1 – 25	Skin Sens. 1, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410
3,6-diazaoctanethylenediamin; triethylenetetramine	CAS-No.: 112-24-3 EC-No.: 203-950-6 EC Index-No.: 612-059-00-5	0.05 – 1	Acute Tox. 4 (Dermal), H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412

# EG160 High Temp Epoxy Tooling Hardener

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Specific concentration limits:		
Name	Product identifier	Specific concentration limits (%)
3-aminomethyl-3,5,5-trimethylcyclohexylamine	CAS-No.: 2855-13-2 EC-No.: 220-666-8 EC Index-No.: 612-067-00-9 REACH-no: 01-2119514687-32	(0.001 ≤ C ≤ 100) Skin Sens. 1A, H317

Full text of H- and EUH-statements: see section 16

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Do not induce vomiting. Call a physician immediately.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	: Burns. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.
Symptoms/effects after ingestion	: Burns.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
------------------------------	--

### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
--	--------------------------------

### 5.3. Advice for firefighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
--------------------------------	--

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures	: Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes.
----------------------	---

#### 6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
----------------------	---

### 6.2. Environmental precautions

Avoid release to the environment.



# EG160 High Temp Epoxy Tooling Hardener

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### 6.3. Methods and material for containment and cleaning up

For containment	: Collect spillage.
Methods for cleaning up	: Take up liquid spill into absorbent material.
Other information	: Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling	: Ensure good ventilation of the work station. Do not breathe dust/fume/gas/mist/vapours/spray. Avoid contact with skin and eyes. Wear personal protective equipment.
Hygiene measures	: Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store locked up. Store in a well-ventilated place. Keep cool.
--------------------	---

### 7.3. Specific end use(s)

No additional information available

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### 8.1.1 National occupational exposure and biological limit values

<b>2-ethyl-4-methylimidazole (931-36-2)</b>	
<b>United Kingdom - Occupational Exposure Limits</b>	
WEL TWA (OEL TWA) [1]	4 mg/m <sup>3</sup> Respirable Fraction

#### 8.1.2. Recommended monitoring procedures

No additional information available

#### 8.1.3. Air contaminants formed

No additional information available

#### 8.1.4. DNEL and PNEC

No additional information available

#### 8.1.5. Control banding

No additional information available

### 8.2. Exposure controls

#### 8.2.1. Appropriate engineering controls

**Appropriate engineering controls:**

Ensure good ventilation of the work station.

# EG160 High Temp Epoxy Tooling Hardener

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### 8.2.2. Personal protection equipment

Personal protective equipment symbol(s):



#### 8.2.2.1. Eye and face protection

**Eye protection:**

Safety glasses

#### 8.2.2.2. Skin protection

**Skin and body protection:**

Wear suitable protective clothing

**Hand protection:**

Protective gloves

#### 8.2.2.3. Respiratory protection

**Respiratory protection:**

In case of insufficient ventilation, wear suitable respiratory equipment

#### 8.2.2.4. Thermal hazards

No additional information available

### 8.2.3. Environmental exposure controls

**Environmental exposure controls:**

Avoid release to the environment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: amber.
Odour	: Amine-like.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not applicable
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: Not available
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: Not available
Viscosity, dynamic	: 100 – 160 mPa·s (25°C)
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: 0.92 – 0.97 g/cm <sup>3</sup> (25°C)
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

# EG160 High Temp Epoxy Tooling Hardener

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### 9.2. Other information

#### 9.2.1. Information with regard to physical hazard classes

No additional information available

#### 9.2.2. Other safety characteristics

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Harmful if swallowed.  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

Hardener H4063	
ATE CLP (oral)	639.387 mg/kg bodyweight
3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)	
LD50 oral rat	1030 mg/kg
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Remarks on results: other:
LD50 dermal rabbit	> 1840 mg/kg
4,4'-Diaminodicyclohexylmethane (1761-71-3)	
LD50 oral rat	380 mg/kg
LD50 dermal rabbit	2110 mg/kg bodyweight Animal: rabbit, Guideline: EPA OPP 81-2 (Acute Dermal Toxicity)
2-ethyl-4-methylimidazole (931-36-2)	
LD50 oral rat	731 mg/kg
3,6-diazaoctanethylenediamin; triethylenetetramine (112-24-3)	
LD50 oral rat	2500 mg/kg

# EG160 High Temp Epoxy Tooling Hardener

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Skin corrosion/irritation : Causes severe skin burns.

### 4,4'-Diaminodicyclohexylmethane (1761-71-3)

pH 11.6 Temp.: 25 °C

### 2-ethyl-4-methylimidazole (931-36-2)

pH 10.64

### 3,6-diazaoctanethylenediamin; triethylenetetramine (112-24-3)

pH 14

Serious eye damage/irritation : Causes serious eye damage.

### 4,4'-Diaminodicyclohexylmethane (1761-71-3)

pH 11.6 Temp.: 25 °C

### 2-ethyl-4-methylimidazole (931-36-2)

pH 10.64

### 3,6-diazaoctanethylenediamin; triethylenetetramine (112-24-3)

pH 14

Respiratory or skin sensitisation : May cause an allergic skin reaction.

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

STOT-repeated exposure : May cause damage to organs through prolonged or repeated exposure.

### 3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)

LOAEL (oral, rat, 90 days) 160 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)

### 4,4'-Diaminodicyclohexylmethane (1761-71-3)

STOT-repeated exposure May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard : Not classified

### 3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)

Viscosity, kinematic 19 mm<sup>2</sup>/s Temp.: 'other:' Parameter: 'kinematic viscosity (in mm<sup>2</sup>/s)'

## 11.2. Information on other hazards

No additional information available

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : Toxic to aquatic life with long lasting effects.

Hazardous to the aquatic environment, short-term : Not classified

(acute)

Hazardous to the aquatic environment, long-term : Toxic to aquatic life with long lasting effects.

(chronic)

Not rapidly degradable

### 3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)

LC50 - Fish [1] 110 mg/l Test organisms (species): Leuciscus idus

EC50 - Crustacea [1] 17.4 mg/l

# EG160 High Temp Epoxy Tooling Hardener

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

<b>3-aminomethyl-3,5,5-trimethylcyclohexylamine (2855-13-2)</b>	
EC50 72h - Algae [1]	37 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
EC50 72h - Algae [2]	> 50 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)
LOEC (chronic)	10 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
<b>4,4'-Diaminodicyclohexylmethane (1761-71-3)</b>	
LC50 - Fish [1]	> 100 mg/l Test organisms (species): Leuciscus idus
EC50 - Crustacea [1]	9.24 mg/l Daphnia magna (Water flea)
ErC50 algae	141.2 mg/l Desmodesmus subspicatus
NOEC chronic crustacea	4 mg/l Daphnia magna (Water flea)
<b>2-ethyl-4-methylimidazole (931-36-2)</b>	
EC50 - Crustacea [1]	297.3 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	124.8 mg/l Test organisms (species): Desmodesmus subspicatus (previous name: Scenedesmus subspicatus)

### 12.2. Persistence and degradability

No additional information available

### 12.3. Bioaccumulative potential

<b>4,4'-Diaminodicyclohexylmethane (1761-71-3)</b>	
Partition coefficient n-octanol/water (Log Pow)	2.03
<b>2-ethyl-4-methylimidazole (931-36-2)</b>	
Partition coefficient n-octanol/water (Log Pow)	1.64 Source: ECHA
Partition coefficient n-octanol/water (Log Kow)	1.13 (25°C)
<b>3,6-diazaoctanethylenediamin; triethylenetetramine (112-24-3)</b>	
Partition coefficient n-octanol/water (Log Pow)	-2.65

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Endocrine disrupting properties

No additional information available

### 12.7. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

# EG160 High Temp Epoxy Tooling Hardener

## Safety Data Sheet






according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

HP Code

- : HP3 - "Flammable:"
  - flammable liquid waste: liquid waste having a flash point below 60 °C or waste gas oil, diesel and light heating oils having a flash point > 55 °C and ≤ 75 °C;
  - flammable pyrophoric liquid and solid waste: solid or liquid waste which, even in small quantities, is liable to ignite within five minutes after coming into contact with air;
  - flammable solid waste: solid waste which is readily combustible or may cause or contribute to fire through friction;
  - flammable gaseous waste: gaseous waste which is flammable in air at 20 °C and a standard pressure of 101.3 kPa;
  - water reactive waste: waste which, in contact with water, emits flammable gases in dangerous quantities;
  - other flammable waste: flammable aerosols, flammable self-heating waste, flammable organic peroxides and flammable self-reactive waste.
- HP5 - "Specific Target Organ Toxicity (STOT)/Aspiration Toxicity:" waste which can cause specific target organ toxicity either from a single or repeated exposure, or which cause acute toxic effects following aspiration.
- HP6 - "Acute Toxicity:" waste which can cause acute toxic effects following oral or dermal administration, or inhalation exposure.
- HP8 - "Corrosive:" waste which on application can cause skin corrosion.
- HP13 - "Sensitising:" waste which contains one or more substances known to cause sensitising effects to the skin or the respiratory organs.
- HP14 - "Ecotoxic:" waste which presents or may present immediate or delayed risks for one or more sectors of the environment

### SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number or ID number</b>				
UN 2735	UN 2735	UN 2735	UN 2735	UN 2735
<b>14.2. UN proper shipping name</b>				
POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines)	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines)	Amines, liquid, corrosive, n.o.s. (CONTAINS Aliphatic amines)	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines)	POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines)
<b>Transport document description</b>				
UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines), 8, II, (E), ENVIRONMENTALLY HAZARDOUS	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines), 8, II, MARINE POLLUTANT/ENVIRONMENTALLY HAZARDOUS	UN 2735 Amines, liquid, corrosive, n.o.s. (CONTAINS Aliphatic amines), 8, II, ENVIRONMENTALLY HAZARDOUS	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines), 8, II, ENVIRONMENTALLY HAZARDOUS	UN 2735 POLYAMINES, LIQUID, CORROSIVE, N.O.S. (CONTAINS Aliphatic amines), 8, II, ENVIRONMENTALLY HAZARDOUS
<b>14.3. Transport hazard class(es)</b>				
8	8	8	8	8
				
<b>14.4. Packing group</b>				
II	II	II	II	II

# EG160 High Temp Epoxy Tooling Hardener

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

ADR	IMDG	IATA	ADN	RID
<b>14.5. Environmental hazards</b>				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

### 14.6. Special precautions for user

#### Overland transport

Classification code (ADR)	: C7
Special provisions (ADR)	: 274
Limited quantities (ADR)	: 1I
Excepted quantities (ADR)	: E2
Packing instructions (ADR)	: P001, IBC02
Mixed packing provisions (ADR)	: MP15
Portable tank and bulk container instructions (ADR)	: T11
Portable tank and bulk container special provisions (ADR)	: TP1, TP27
Tank code (ADR)	: L4BN
Vehicle for tank carriage	: AT
Transport category (ADR)	: 2
Hazard identification number (Kemler No.)	: 80
Orange plates	:



Tunnel restriction code (ADR)	: E
EAC code	: 2X

#### Transport by sea

Special provisions (IMDG)	: 274
Limited quantities (IMDG)	: 1 L
Excepted quantities (IMDG)	: E2
Packing instructions (IMDG)	: P001
IBC packing instructions (IMDG)	: IBC02
Tank instructions (IMDG)	: T11
Tank special provisions (IMDG)	: TP1, TP27
EmS-No. (Fire)	: F-A
EmS-No. (Spillage)	: S-B
Stowage category (IMDG)	: A
Segregation (IMDG)	: SGG18, SG35
Properties and observations (IMDG)	: Colourless to yellowish liquids or solutions with a pungent odour. Miscible with or soluble in water. When involved in a fire, evolve toxic gases. Corrosive to most metals, especially to copper and its alloys. Reacts violently with acids. Cause burns to skin, eyes and mucous membranes.

#### Air transport

PCA Excepted quantities (IATA)	: E2
PCA Limited quantities (IATA)	: Y840
PCA limited quantity max net quantity (IATA)	: 0.5L
PCA packing instructions (IATA)	: 851
PCA max net quantity (IATA)	: 1L
CAO packing instructions (IATA)	: 855
CAO max net quantity (IATA)	: 30L
Special provisions (IATA)	: A3, A803
ERG code (IATA)	: 8L

#### Inland waterway transport

Classification code (ADN)	: C7
---------------------------	------

# EG160 High Temp Epoxy Tooling Hardener

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Special provisions (ADN)	: 274
Limited quantities (ADN)	: 1 L
Excepted quantities (ADN)	: E2
Carriage permitted (ADN)	: T
Equipment required (ADN)	: PP, EP
Number of blue cones/lights (ADN)	: 0

### Rail transport

Classification code (RID)	: C7
Special provisions (RID)	: 274
Limited quantities (RID)	: 1L
Excepted quantities (RID)	: E2
Packing instructions (RID)	: P001, IBC02
Mixed packing provisions (RID)	: MP15
Portable tank and bulk container instructions (RID)	: T11
Portable tank and bulk container special provisions (RID)	: TP1, TP27
Tank codes for RID tanks (RID)	: L4BN
Transport category (RID)	: 2
Colis express (express parcels) (RID)	: CE6
Hazard identification number (RID)	: 80

### 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

##### REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

##### REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

##### REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

##### PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

##### POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

##### Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

##### Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

##### Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

#### 15.1.2. National regulations

No additional information available

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out



# EG160 High Temp Epoxy Tooling Hardener

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### SECTION 16: Other information

#### Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)
TLM	Median Tolerance Limit
VOC	Volatile Organic Compounds
CAS-No.	Chemical Abstract Service number
N.O.S.	Not Otherwise Specified
vPvB	Very Persistent and Very Bioaccumulative
ED	Endocrine disrupting properties

#### Full text of H- and EUH-statements:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
-----------------------	-------------------------------------

# EG160 High Temp Epoxy Tooling Hardener

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

Full text of H- and EUH-statements:	
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment – Chronic Hazard, Category 1
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
Skin Corr. 1	Skin corrosion/irritation, Category 1
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
Skin Sens. 1A	Skin sensitisation, category 1A
STOT RE 2	Specific target organ toxicity – Repeated exposure, Category 2

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.