

EMP60 Epoxy Moulding Paste

Page: 1 Compilation date: 04/06/2015 Revision date: 29/04/2020

Revision No: 12

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: EMP60 Epoxy Moulding Paste Product code: EMP60

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: PC1: Adhesives, sealants. PC9a: Coatings and paints, thinners, paint removers. PC9b: Fillers, putties, plasters, modelling clay. PC32: Polymer preparations and compounds. PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC5: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact) PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC10: Roller application or brushing PROC13: Treatment of articles by dipping and pouring PROC19: Hand-mixing with intimate contact and only PPE available ERC2: Formulation of preparations* ERC3: Formulation in materials ERC5: Industrial use resulting in inclusion into or onto a matrix ERC6d: Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers

1.3. Details of the supplier of the safety data sheet

Company name: Easy Composites Ltd

Unit 39, Park Hall Business Village Longton, Stoke on Trent Staffordshire ST3 5XA United Kingdom Tel: +44 (0) 1782 454499 Fax: +44 (0) 1782 596868 Email: sales@easycomposites.co.uk

EMP60 Epoxy Moulding Paste

1.4. Emergency telephone num	iber
Emergency tel	: +44 (0) 1782 454499
	(office hours only)
Section 2: Hazards identification	on
2.1. Classification of the subst	
2.1. Classification of the subst	
Classification under CLP:	Aquatic Chronic 2: H411; Eye Irrit. 2: H319; Skin Irrit. 2: H315; Skin Sens. 1: H317
Most important adverse effects:	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.
	Toxic to aquatic life with long lasting effects.
2.2. Label elements	
Label elements:	
Hazard statements:	H315: Causes skin irritation.
	H317: May cause an allergic skin reaction.
	H319: Causes serious eye irritation.
	H411: Toxic to aquatic life with long lasting effects.
Hazard pictograms:	GHS07: Exclamation mark
	GHS09: Environmental
Signal words:	Warning
-	P261: Avoid breathing dust/fumes/gas/mist/vapours/spray.
	P280: Wear protective gloves/protective clothing/eye protection/face protection.
	P302+P352: IF ON SKIN: Wash with plenty of water.
	P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove
	contact lenses, if present and easy to do. Continue rinsing.
	P321: Specific treatment (see instructions on this label)
	P362+P364: Take off contaminated clothing and wash it before reuse.
2.3. Other hazards	
PBT:	This product is not identified as a PBT/vPvB substance.

Section 3: Composition/information on ingredients

3.2. Mixtures

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BIS [4-(2,3-EPOXYPROPOXY) PHENYL] PROPANE - REACH registered number(s): 01-2119456619-26 216-823-5 1675-54-3 Eye Irrit. 2: H319; Skin Irrit. 2: H315; 25-50% _ Skin Sens. 1: H317; Aquatic Chronic 2: H411 DIPROPYLENEGLYCOL DIBENZOATE - REACH registered number(s): 01-2119529241-49 27138-31-4 1-25% 248-258-5 _ Aquatic Chronic 3: H412 Section 4: First aid measures 4.1. Description of first aid measures Skin contact: Remove all contaminated clothes and footwear immediately unless stuck to skin. Wash immediately with plenty of soap and water. **Eye contact:** Bathe the eye with running water for 15 minutes. Consult a doctor. Ingestion: Wash out mouth with water. Consult a doctor. Inhalation: Remove casualty from exposure ensuring one's own safety whilst doing so. Consult a doctor. 4.2. Most important symptoms and effects, both acute and delayed Skin contact: There may be irritation and redness at the site of contact. Eye contact: There may be irritation and redness. The eyes may water profusely. Ingestion: There may be soreness and redness of the mouth and throat. Inhalation: There may be irritation of the throat with a feeling of tightness in the chest. Exposure may cause coughing or wheezing. Delayed / immediate effects: Immediate effects can be expected after short-term exposure. 4.3. Indication of any immediate medical attention and special treatment needed Immediate / special treatment: Eye bathing equipment should be available on the premises. Section 5: Fire-fighting measures 5.1. Extinguishing media Extinguishing media: Suitable extinguishing media for the surrounding fire should be used. 5.2. Special hazards arising from the substance or mixture Exposure hazards: In combustion emits toxic fumes. 5.3. Advice for fire-fighters Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes. Section 6: Accidental release measures 6.1. Personal precautions, protective equipment and emergency procedures Personal precautions: Refer to section 8 of SDS for personal protection details. If outside do not approach from

downwind. If outside keep bystanders upwind and away from danger point. Mark out the

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contaminated area with signs and prevent access to unauthorised personnel. Do not

create dust.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Transfer to a closable, labelled salvage container for disposal by an appropriate

method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area.

Do not handle in a confined space. Avoid the formation or spread of dust in the air.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed. The floor of the

storage room must be impermeable to prevent the escape of liquids.

Suitable packaging: Must only be kept in original packaging.

7.3. Specific end use(s)

Specific end use(s): No data available.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

Hazardous ingredients:

BIS [4-(2,3-EPOXYPROPOXY) PHENYL] PROPANE

Туре	Exposure	Value	Population	Effect
DNEL	Dermal	8.33 mg/kg/day	Workers	Systemic
DNEL	Inhalation	12.25 mg/kg/day	Workers	Systemic
DNEL	Dermal	3.571 mg/kg/day	Consumers	Systemic
DNEL	Oral	0.75 mg/kg/day	Consumers	Systemic
PNEC	Fresh water	0.006 mg/l	-	-
PNEC	Marine water	0.0006 mg/l	-	-

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PNEC	Microorganisms in sewage treatment	10 mg/l	-	-
PNEC	Fresh water sediments	0.996 mg/kg	-	-
PNEC	Marine sediments	0.0996 mg/kg	-	-
PNEC	Soil (agricultural)	0.196 mg/kg/day	-	-

DIPROPYLENEGLYCOL DIBENZOATE

Effect	Population	Value	Exposure	Туре
-	-	0.0037 mg/l	Fresh water	PNEC
-	-	0.00037 mg/l	Marine water	PNEC
-	-	0.037 mg/l	Aqua Intermittent	PNEC
-	-	1.49 mg/kg	Fresh water sediments	PNEC
-	-	0.149 mg/kg	Marine sediments	PNEC
-	-	1 mg/kg	Soil	PNEC
-	-	10 mg/l	Microorganisms in sewage treatment	PNEC
Systemic	Workers	170 mg/kg bw/day	Dermal	DNEL
Systemic	Workers	35.08 mg/m3	Inhalation	DNEL
Systemic	Workers	10 mg/kg bw/day	Dermal (repeated dose)	DNEL
Systemic	Workers	8.8 mgm3	Inhalation (repeated dose)	DNEL
Systemic	General Population	80 mg/kg bw/day	Dermal	DNEL
Systemic	General Population	8.7 mg/m3	Inhalation	DNEL
Systemic	General Population	80 mg/kg bw/day	Oral	DNEL
Systemic	General Population	0.22 mg/kg bw/day	Dermal (repeated dose)	DNEL
Systemic	General Population	8.69 mg/m3	Inhalation (repeated dose)	DNEL
Systemic	General Population	5 mg/kg bw/day	Oral (repeated dose)	DNEL

8.2. Exposure controls

Engineering measures:	Ensure there is sufficient ventilation of the area. The floor of the storage room must be
	impermeable to prevent the escape of liquids.
Respiratory protection:	Self-contained breathing apparatus must be available in case of emergency. Respiratory
	protective device with particle filter.
Hand protection:	Protective gloves.
Eye protection:	Safety glasses. Ensure eye bath is to hand.
Skin protection:	Protective clothing.

Section 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

State:PasteColour:GreyOdour:Characteristic odour

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Evaporation rate:	No data available.		
Oxidising:	No data available.		
Solubility in water:	No data available.		
Viscosity:	Not applicable.		
Boiling point/range°C:	No data available.	Melting point/range°C:	No data available.
Flammability limits %: lower:	No data available.	upper:	No data available.
Flash point°C:	No data available.	Part.coeff. n-octanol/water:	No data available.
Autoflammability°C:	No data available.	Vapour pressure:	No data available.
Relative density:	No data available.	pH:	No data available.
VOC g/l:	No data available.		

9.2. Other information

Other information: No data available.

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.

Decomposition may occur on exposure to conditions or materials listed below.

10.4. Conditions to avoid

Conditions to avoid: Heat.

10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong acids.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

Section 11: Toxicological information

11.1. Information on toxicological effects

Hazardous ingredients:

BIS [4-(2,3-EPOXYPROPOXY) PHENYL] PROPANE

DERMAL	RBT	LD50	23000	mg/kg	
IPR	RAT	LD50	2200	mg/kg	

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ORL	MUS	LD50	15600	mg/kg
ORL	RAT	LD50	11300	µl/kg

DIPROPYLENEGLYCOL DIBENZOATE

DERMAL	RAT	LD50	>2000	mg/kg
DUST/MIST	RAT	4H LC50	>200	mg/l
ORAL	RAT	LD50	3914	mg/kg

Relevant hazards for product:

Hazard	Route	Basis
Skin corrosion/irritation	DRM	Hazardous: calculated
Serious eye damage/irritation	OPT	Hazardous: calculated
Respiratory/skin sensitisation	DRM	Hazardous: calculated

Symptoms / routes of exposure

Skin contact: There may be irritation and redness at the site of contact.

Eye contact: There may be irritation and redness. The eyes may water profusely.

Ingestion: There may be soreness and redness of the mouth and throat.

Inhalation: There may be irritation of the throat with a feeling of tightness in the chest. Exposure may cause coughing or wheezing.

Delayed / immediate effects: Immediate effects can be expected after short-term exposure.

Section 12: Ecological information

12.1. Toxicity

Hazardous ingredients:

BIS [4-(2,3-EPOXYPROPOXY) PHENYL] PROPANE

Daphnia magna	48H EC50	1.8	mg/l
GREEN ALGA (Selenastrum capricornutum)	72H ErC50	11	mg/l
RAINBOW TROUT (Oncorhynchus mykiss)	96H LC50	2	mg/l

DIPROPYLENEGLYCOL DIBENZOATE

ALGAE	72H EL50	4.9	mg/l
ALGAE	72H NOELR	1.0	mg/l
DAPHNIA	48H EL50	19.3	mg/l
FISH	96H LC50	3.7	mg/l

12.2. Persistence and degradability

Persistence and degradability: Not biodegradable.

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12.3. Bioaccumulative potential

Bioaccumulative potential: Bioaccumulation potential.

12.4. Mobility in soil

Mobility: No data available.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: Toxic to aquatic organisms. Toxic to soil organisms.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal

company.

Disposal of packaging: Arrange for collection by specialised disposal company.

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

Section 14: Transport information

14.1. UN number

UN number: UN3077

14.2. UN proper shipping name

Shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.

(Epoxy resin)

14.3. Transport hazard class(es)

Transport class: 9

14.4. Packing group

Packing group: |||

14.5. Environmental hazards

Environmentally hazardous: Yes

Marine pollutant: Yes

14.6. Special precautions for user

Special precautions: No special precautions.

Tunnel code: E

Transport category: 3

Section 15: Regulatory information

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15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Specific regulations: Not applicable.

15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture

by the supplier.

Section 16: Other information

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation
(EU) 2015/830
* indicates text in the SDS which has changed since the last revision.
H315: Causes skin irritation.
H317: May cause an allergic skin reaction.
H319: Causes serious eye irritation.
H411: Toxic to aquatic life with long lasting effects.
H412: Harmful to aquatic life with long lasting effects.
The above information is believed to be correct but does not purport to be all inclusive
and shall be used only as a guide. This company shall not be held liable for any
damage resulting from handling or from contact with the above product.



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Page: 1 Compilation date: 04/06/2015 Revision date: 15/03/2017

Revision No: 10

Section 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name: EMP60 Epoxy Moulding Paste Hardener

Product code:

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of substance / mixture: PC1: Adhesives, sealants. PC9a: Coatings and paints, thinners, paint removers. PC9b: Fillers, putties, plasters, modelling clay. PC32: Polymer preparations and compounds. PROC1: Use in closed process, no likelihood of exposure PROC2: Use in closed, continuous process with occasional controlled exposure PROC3: Use in closed batch process (synthesis or formulation) PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises PROC5: Mixing or blending in batch processes for formulation of preparations* and articles (multistage and/or significant contact) PROC8a: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities PROC8b: Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at dedicated facilities PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing) PROC10: Roller application or brushing PROC13: Treatment of articles by dipping and pouring PROC19: Hand-mixing with intimate contact and only PPE available ERC2: Formulation of preparations* ERC3: Formulation in materials ERC5: Industrial use resulting in inclusion into or onto a matrix ERC6d: Industrial use of process regulators for polymerisation processes in production of resins, rubbers, polymers

1.3. Details of the supplier of the safety data sheet

Company name: Easy Composites Ltd

Unit 39, Park Hall Business Village

Longton, Stoke on Trent

Staffordshire

ST3 5XA

United Kingdom

Tel: +44 (0) 1782 454499

Fax: +44 (0) 1782 596868

Email: sales@easycomposites.co.uk

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1.4. Emergency telephone num	ıber				
Emergency tel:	+44 (0) 1926 641 600				
	(office hours only)				
Section 2: Hazards identification					
2.1. Classification of the subst	ance or mixture				
Classification under CLP:	Acute Tox. 4: H302; Aquatic Acute 1: H400; Aquatic Chronic 1: H410; Skin Corr. 1B: H314;				
	Skin Sens. 1: H317				
Most important adverse effects:	Harmful if swallowed. Causes severe skin burns and eye damage. May cause an				
	allergic skin reaction. Very toxic to aquatic life. Very toxic to aquatic life with long lasting				
	effects.				
2.2. Label elements					
Label elements:					
Hazard statements:	H302: Harmful if swallowed.				
	H314: Causes severe skin burns and eye damage.				
	H317: May cause an allergic skin reaction.				
	H400: Very toxic to aquatic life.				
	H410: Very toxic to aquatic life with long lasting effects.				
Hazard pictograms:	GHS05: Corrosion				
	GHS07: Exclamation mark				
	GHS09: Environmental				
Signal words:	Danger				
Precautionary statements:	P260: Do not breathe dust/fumes/gas/mist/vapours/spray.				
	P280: Wear protective gloves/protective clothing/eye protection/face protection.				
	P301+312: IF SWALLOWED: Call a doctor if you feel unwell.				
	P301+330+331: IF SWALLOWED: rinse mouth. Do NOT induce vomiting.				
	P302+352: IF ON SKIN: Wash with plenty of water/.				
	P303+361+353: IF ON SKIN (or hair): Take off immediately all contaminated clothing.				
	Rinse skin with water/shower.				
2.3. Other hazards					
PBT:	This product is not identified as a PBT/vPvB substance.				

Section 3: Composition/information on ingredients

3.2. Mixtures

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Hazardous ingredients:

PENTAETHYLENEHEXAMINE - REACH registered number(s): 01-2119485826-22

EINECS	CAS	PBT / WEL	CLP Classification	Percent
223-775-9	4067-16-7	-	Skin Corr. 1B: H314; Skin Sens. 1:	>50%
			H317; Aquatic Chronic 1: H410;	
			Aquatic Acute 1: H400	

HEPA

268-626-9	68131-73-7	-	Acute Tox. 4: H312; Acute Tox. 4: H302;	1-25%
			Skin Corr. 1B: H314; Skin Sens. 1:	
			H317; Aquatic Chronic 1: H410;	
			Aquatic Acute 1: H400	

3,6,9-TRIAZAUNDECAMETHYLENEDIAMINE

203-986-2	112-57-2	-	Acute Tox. 4: H312; Acute Tox. 4: H302; Skin Corr. 1B: H314; Skin Sens. 1:	1-25%
			H317; Aquatic Chronic 2: H411	

Section 4: First aid measures

4.1. Description of first aid measures

Skin contact:	Remove all contaminated clothes and footwear immediately unless stuck to skin.
	Drench the affected skin with running water for 10 minutes or longer if substance is still
	on skin. Transfer to hospital if there are burns or symptoms of poisoning.
Eye contact:	Bathe the eye with running water for 15 minutes. Transfer to hospital for specialist
	examination.
Ingestion:	Wash out mouth with water. Do not induce vomiting. Give 1 cup of water to drink every 10
	minutes. If unconscious, check for breathing and apply artificial respiration if necessary.
	If unconscious and breathing is OK, place in the recovery position. Transfer to hospital
	as soon as possible.
Inhalation:	Remove casualty from exposure ensuring one's own safety whilst doing so. If
	unconscious and breathing is OK, place in the recovery position. If conscious, ensure
	the casualty sits or lies down. If breathing becomes bubbly, have the casualty sit and
	provide oxygen if available. Transfer to hospital as soon as possible.
4.2. Most important symptoms	and effects, both acute and delayed
Skin contact:	Blistering may occur. Progressive ulceration will occur if treatment is not immediate.
Eye contact:	Corneal burns may occur. May cause permanent damage.
Ingestion:	Corrosive burns may appear around the lips. Blood may be vomited. There may be
	bleeding from the mouth or nose.
Inhalation:	There may be shortness of breath with a burning sensation in the throat. Exposure may
	cause coughing or wheezing.
Delayed / immediate effects:	Immediate effects can be expected after short-term exposure.

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4.3. Indication of any immediate medical attention and special treatment needed

Immediate / special treatment: Eye bathing equipment should be available on the premises.

Section 5: Fire-fighting measures

5.1. Extinguishing media

Extinguishing media: Suitable extinguishing media for the surrounding fire should be used. Use water spray

to cool containers.

5.2. Special hazards arising from the substance or mixture

Exposure hazards: Corrosive. In combustion emits toxic fumes.

5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

Section 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Notify the police and fire brigade immediately. If outside keep bystanders upwind and away from danger point. Mark out the contaminated area with signs and prevent access to unauthorised personnel. Do not attempt to take action without suitable protective clothing - see section 8 of SDS. Turn leaking containers leak-side up to prevent the escape of liquid.

6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

6.3. Methods and material for containment and cleaning up

Clean-up procedures: Clean-up should be dealt with only by qualified personnel familiar with the specific substance. Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

6.4. Reference to other sections

Reference to other sections: Refer to section 8 of SDS.

Section 7: Handling and storage

7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area.

Do not handle in a confined space. Avoid the formation or spread of mists in the air.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in a cool, well ventilated area. Keep container tightly closed.

Suitable packaging: Must only be kept in original packaging.

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7.3. Specific end use(s)

Specific end use(s): No data available.

Section 8: Exposure controls/personal protection

8.1. Control parameters

Workplace exposure limits: No data available.

DNEL/PNEC Values

Hazardous ingredients:

PENTAETHYLENEHEXAMINE

Туре	Exposure	Value	Population	Effect
PNEC	Fresh water	2.5 μg/l	-	-
PNEC	Marine water	2.5 μg/l	-	-
PNEC	Fresh water sediments	0.22 mg/kg dwt	-	-
PNEC	Marine sediments	0.14 mg/kg dwt	-	-
PNEC	Soil (agricultural)	0.18 mg/kg dwt	-	-
PNEC	Microorganisms in sewage treatment	1.64 mg/l	-	-
DNEL	Inhalation	8550 mg/m3	Workers	Systemic
DNEL	Inhalation (repeated dose)	1.59 mg/m3	Workers	Systemic
DNEL	Dermal (repeated dose)	0.91 mg/kg bw/day	Workers	Systemic
DNEL	Dermal (repeated dose)	0.044 mg/cm2	Workers	Local
DNEL	Inhalation	2542 mg/m3	Consumers	Systemic
DNEL	Inhalation (repeated dose)	0.46 mg/m3	Consumers	Systemic
DNEL	Dermal (repeated dose)	0.4 mg/kg bw/day	Consumers	Systemic
DNEL	Oral (repeated dose)	0.65 mg/kg bw/day	Consumers	Systemic
DNEL	Dermal	13 mg/kg bw/day	Consumers	Systemic
DNEL	Oral	32 mg/kg bw/day	Consumers	Systemic
DNEL	Dermal	1.59 mg/cm2	Consumers	Local
DNEL	Dermal (repeated dose)	0.68 mg/cm2	Consumers	Local

3,6,9-TRIAZAUNDECAMETHYLENEDIAMINE

Туре	Exposure	Value	Population	Effect
PNEC	Fresh water	0.0068 mg/l	-	-
PNEC	Marine water	0.0068 mg/l	-	-
PNEC	Fresh water sediments	0.341 mg/kg	-	-
PNEC	Marine sediments	0.746 mg/kg	-	-
PNEC	Soil (agricultural)	0.274 mg/kg	-	-

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	PNEC	Micr	oorganisms in sewage treatment	4.6 mg/l	-	-
L			แรลแกรกเ			
8.2	8.2. Exposure controls					
Engineering measures:			Ensure there is sufficien	t ventilation of the area.		
	Respirate	ory protection:	Self-contained breathing	g apparatus must be avai	lable in case of emergen	су.
	На	nd protection:	Impermeable gloves.			
	E	Eye protection:	Tightly fitting safety gog	gles. Ensure eye bath is	to hand.	
	S	kin protection:	Impermeable protective	clothing.		
	E	Invironmental:	The floor of the storage	room must be impermea	ble to prevent the escape	e of liquids.
Secti	Section 9: Physical and chemical properties					
		9.1. Information on basic physical and chemical properties				
9.1	. Information	on basic physi	cal and chemical prope	rties		
9.1	. Information	on basic physi State:		rties		
9.1	. Information		Liquid	rties		
9.1	. Information	State: Colour:	Liquid	rties		
9.1		State: Colour: Odour:	Liquid Blue	rties		
9.1		State: Colour: Odour: aporation rate:	Liquid Blue Characteristic odour	rties		
9.1	Eva	State: Colour: Odour: aporation rate: Oxidising:	Liquid Blue Characteristic odour No data available.	rties		
9.1	Eva	State: Colour: Odour: aporation rate: Oxidising: Ibility in water:	Liquid Blue Characteristic odour No data available. No data available.	rties		
9.1	Eva Solu	State: Colour: Odour: aporation rate: Oxidising: ibility in water: Viscosity:	Liquid Blue Characteristic odour No data available. No data available. No data available.		Melting point/range°C:	No data available.
	Eva Solu Boiling	State: Colour: Odour: aporation rate: Oxidising: Ibility in water: Viscosity: point/range°C:	Liquid Blue Characteristic odour No data available. No data available. No data available. No data available.			No data available. No data available.

Vapour pressure: No data available.

pH: No data available.

Part.coeff. n-octanol/water: No data available.

9.2. Other information

Other information: No data available.

Flash point°C: No data available.

VOC g/l: No data available.

Autoflammability°C: No data available.

Relative density: 1.00

Section 10: Stability and reactivity

10.1. Reactivity

Reactivity: Stable under recommended transport or storage conditions.

10.2. Chemical stability

Chemical stability: Stable under normal conditions.

10.3. Possibility of hazardous reactions

Hazardous reactions: Hazardous reactions will not occur under normal transport or storage conditions.

Decomposition may occur on exposure to conditions or materials listed below.

EMP60 Epoxy Moulding Paste Hardener

10.4. Conditions to avoid

Conditions to avoid: Heat.

10.5. Incompatible materials

Materials to avoid: Strong oxidising agents. Strong acids.

10.6. Hazardous decomposition products

Haz. decomp. products: In combustion emits toxic fumes.

Section 11: Toxicological information

11.1. Information on toxicological effects

Hazardous ingredients:

PENTAETHYLENEHEXAMINE

DERMAL	RBT	LD50	1465.4	mg/kg
ORL	RAT	LD50	1600	mg/kg

3,6,9-TRIAZAUNDECAMETHYLENEDIAMINE

IPR	RAT	LD50	205	mg/kg
IVN	MUS	LD50	320	mg/kg
ORL	RAT	LD50	3990	mg/kg

Relevant hazards for product:

Hazard	Route	Basis
Acute toxicity (ac. tox. 4)	ING	Hazardous: calculated
Skin corrosion/irritation	DRM	Hazardous: calculated
Serious eye damage/irritation	OPT	Hazardous: calculated
Respiratory/skin sensitisation	DRM	Hazardous: calculated

Symptoms / routes of exposure

 Skin contact:
 Blistering may occur. Progressive ulceration will occur if treatment is not immediate.

 Eye contact:
 Corneal burns may occur. May cause permanent damage.

 Ingestion:
 Corrosive burns may appear around the lips. Blood may be vomited. There may be bleeding from the mouth or nose.

 Inhalation:
 There may be shortness of breath with a burning sensation in the throat. Exposure may cause coughing or wheezing.

 Delayed / immediate effects:
 Immediate effects can be expected after short-term exposure.

12.1. Toxicity

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Hazardous ingredients:

PENTAETHYLENEHEXAMINE

ALGAE	72H EC50	0.7	mg/l
BACTERIA	2H EC50	164	mg/l
DAPHNIA	48H EC50	17.5	mg/l
FISH	96H LC50	180	mg/l

3,6,9-TRIAZAUNDECAMETHYLENEDIAMINE

ALGAE	72H ErC50	6.8	mg/l
DAPHNIA	48H EC50	24.1	mg/l
FISH	96H LC50	420	mg/l

12.2. Persistence and degradability

Persistence and degradability: No data available.

12.3. Bioaccumulative potential

Bioaccumulative potential: No data available.

12.4. Mobility in soil

Mobility: No data available.

12.5. Results of PBT and vPvB assessment

PBT identification: This product is not identified as a PBT/vPvB substance.

12.6. Other adverse effects

Other adverse effects: Very toxic to aquatic organisms.

Section 13: Disposal considerations

13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal

company.

Disposal of packaging: Arrange for collection by specialised disposal company.

NB: The user's attention is drawn to the possible existence of regional or national

regulations regarding disposal.

Section 14: Transport information

14.1. UN number

UN number: UN2735

14.2. UN proper shipping name

Shipping name: POLYAMINES, LIQUID, CORROSIVE, N.O.S.

(Contains: 3,6,9,12-tetraazatetradecamethylenediamine)

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14.3. Transport hazard class(es	s)	
Transport class:	8	
14.4. Packing group		
Packing group:	III	
14.5. Environmental hazards]
Environmentally hazardous:	Yes Marine pollutant: Yes	
14.6. Special precautions for u	ser	
Special precautions:	No special precautions.	
Tunnel code:	E	
Transport category:	3	
Section 15: Regulatory information	ation	
15.1. Safety, health and enviror	nmental regulations/legislation specific for the substance or mixture	
Specific regulations:	Not applicable.	
15.2. Chemical Safety Assessn	nent]
Chemical safety assessment:	A chemical safety assessment has not been carried out for the substance or the mixture	
, ,	by the supplier.	
Section 16: Other information		
		1
Other information		
Other information:	This safety data sheet is prepared in accordance with Commission Regulation (EU) No	
	2015/830.	
	* indicates text in the SDS which has changed since the last revision.	
Phrases used in s.2 and s.3:	H302: Harmful if swallowed.	
	H312: Harmful in contact with skin.	
	H314: Causes severe skin burns and eye damage.	
	H317: May cause an allergic skin reaction.	
	H400: Very toxic to aquatic life.	
	H410: Very toxic to aquatic life with long lasting effects.	
	H411: Toxic to aquatic life with long lasting effects.	
Legal disclaimer:	The above information is believed to be correct but does not purport to be all inclusive	
	and shall be used only as a guide. This company shall not be held liable for any	
	damage resulting from handling or from contact with the above product.	