

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	: Mixture
Name	: GlassCast 10/50 (v2) Resin
UFI	: WTT1-09U7-500R-X70P
Type of product	: Epoxy resin
Product group	: Resin

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Main use category	: Industrial use, Professional use, Consumer use
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1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd
Unit 39, Park Hall Business Village
Longton, Stoke on Trent
Staffordshire
ST3 5XA
United Kingdom
T +44 (0) 1782 454499
sales@easycomposites.com

1.4. Emergency telephone number

Emergency number	: +44 (0) 1782 454499 (office hours only)
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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 2	H319
Skin sensitisation, Category 1	H317
Hazardous to the aquatic environment – Chronic Hazard, Category 2	H411

Full text of H- and EUH-statements: see section 16

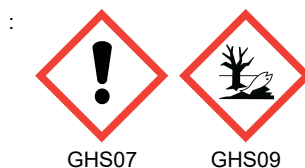
Adverse physicochemical, human health and environmental effects

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP)

: Warning

Contains

: reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700); Formaldehyde, polymer with (chloromethyl)oxirane and phenol

Hazard statements (CLP)

: H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.

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Precautionary statements (CLP)

H319 - Causes serious eye irritation.
H411 - Toxic to aquatic life with long lasting effects.
: P261 - Avoid breathing vapours.
P264 - Wash hands thoroughly after handling.
P272 - Contaminated work clothing should not be allowed out of the workplace.
P273 - Avoid release to the environment.
P280 - Wear eye protection, protective clothing, protective gloves.
P302+P352 - IF ON SKIN: Wash with plenty of soap and water.

2.3. Other hazards

Contains no PBT and/or vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Component	
Substance(s) not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605	reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (1675-54-3)

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Formaldehyde, polymer with (chloromethyl)oxirane and phenol	CAS-No.: 9003-36-5 EC-No.: 701-263-0 REACH-no: 01-2119454392-40	25 – 50	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	CAS-No.: 1675-54-3 EC-No.: 216-823-5 EC Index-No.: 603-074-00-8 REACH-no: 01-2119456619-26	10 – 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
benzyl alcohol	CAS-No.: 100-51-6 EC-No.: 202-859-9 EC Index-No.: 603-057-00-5 REACH-no: 01-2119492630-38	5 – 10	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Inhalation), H332 Eye Irrit. 2, H319

Specific concentration limits:		
Name	Product identifier	Specific concentration limits (%)
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	CAS-No.: 1675-54-3 EC-No.: 216-823-5 EC Index-No.: 603-074-00-8 REACH-no: 01-2119456619-26	(5 $\leq$ C < 100) Skin Irrit. 2; H315 (5 $\leq$ C < 100) Eye Irrit. 2; H319

Full text of H- and EUH-statements: see section 16

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SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media	: Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
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5.3. Advice for firefighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
Other information	: Collect contaminated fire fighting water separately. It must not enter drains.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Emergency procedures	: Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing vapours.
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For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures	: Ventilate area.

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment	: Collect spillage.
Methods for cleaning up	: Take up liquid spill into absorbent material.
Other information	: Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13. For further information refer to section 8: "Exposure controls/personal protection".

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

- Precautions for safe handling : Ensure good ventilation of the work station. Avoid contact with skin and eyes. Wear personal protective equipment. Avoid breathing vapours.
- Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Separate working clothes from town clothes. Launder separately. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store in a well-ventilated place. Keep cool.
- Maximum storage period : 2 year
- Storage temperature : $\leq 30^{\circ}\text{C}$ Storage at elevated temperatures may cause pressure build-up in sealed containers
- Storage area : Store away from heat. Store in a well-ventilated place.
- Special rules on packaging : Keep only in original container.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Personal protection equipment

Personal protective equipment symbol(s):



Eye and face protection

Eye protection:

Safety glasses

Skin protection

Skin and body protection:

Wear suitable protective clothing

Skin and body protection

Type	Standard
Tyvek® Gown/Coveralls	EN 13034

Hand protection:

Protective gloves. Time of penetration is to be checked with the glove producer

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Hand protection					
Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Nitrile rubber (NBR)	0 (< 10 minutes)	0.26mm		EN ISO 374

Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. Where exposure through inhalation may occur from use, respiratory protection equipment is recommended

Respiratory protection			
Device	Filter type	Condition	Standard
Disposable half mask	Gas/vapour filter	Vapour protection	EN 405

Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

Other information:

Industrial and professional. Perform risk assessment prior to use. Do not eat, drink or smoke when using this product.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Colourless.
Appearance	: Colorless liquid.
Odour	: characteristic.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not applicable
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: > 100 °C estimated
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: Not available
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport. Product is not explosive.

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10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (1675-54-3)

LD50 oral rat	> 2000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 420 (Acute Oral Toxicity - Fixed Dose Method)
LD50 dermal rat	> 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal))
LD50 dermal rabbit	20000 mg/kg

Formaldehyde, polymer with (chloromethyl)oxirane and phenol (9003-36-5)

LD50 oral rat	> 10000 mg/kg
LD50 dermal rat	> 2000 mg/kg

benzyl alcohol (100-51-6)

LD50 oral	1580 mg/kg bodyweight Animal: mouse, Guideline: OECD Guideline 401 (Acute Oral Toxicity), 95% CL: 1410 - 1770
LD50 dermal rabbit	> 2000 mg/kg bodyweight Animal: rabbit, Guideline: EPA OTS 798.1100 (Acute Dermal Toxicity), Remarks on results: other:
LC50 Inhalation - Rat	> 4178 mg/l air Animal: rat, Guideline: OECD Guideline 403 (Acute Inhalation Toxicity), Remarks on results: other:

Skin corrosion/irritation : Causes skin irritation.

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (1675-54-3)

pH	6.12 – 6.64
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Formaldehyde, polymer with (chloromethyl)oxirane and phenol (9003-36-5)

pH	7
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Serious eye damage/irritation : Causes serious eye irritation.

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (1675-54-3)

pH	6.12 – 6.64
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Formaldehyde, polymer with (chloromethyl)oxirane and phenol (9003-36-5)

pH	7
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (1675-54-3)

NOAEL (chronic, oral, animal/male, 2 years)	15 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:, Remarks on results: other:
NOAEL (chronic, oral, animal/female, 2 years)	100 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:, Remarks on results: other:
IARC group	3 - Not classifiable

Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified

Formaldehyde, polymer with (chloromethyl)oxirane and phenol (9003-36-5)

NOAEL (oral, rat, 90 days)	≈ 250 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)
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benzyl alcohol (100-51-6)

NOAEL (oral, rat, 90 days)	400 mg/kg bodyweight Animal: rat, Guideline: other:
Aspiration hazard	: Not classified

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (1675-54-3)

Viscosity, kinematic	8.475 – 10.169 mm²/s
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benzyl alcohol (100-51-6)

Viscosity, kinematic	0.005 mm²/s
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11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Toxic to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Toxic to aquatic life with long lasting effects.

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (1675-54-3)

LC50 - Fish [1]	1.2 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
LC50 - Fish [2]	2 mg/l
EC50 72h - Algae [1]	9.4 mg/l Test organisms (species): Scenedesmus capricornutum
EC50 72h - Algae [2]	> 11 mg/l Test organisms (species): Scenedesmus capricornutum
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

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reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) (1675-54-3)	
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

Formaldehyde, polymer with (chloromethyl)oxirane and phenol (9003-36-5)	
LC50 - Fish [1]	< 1 mg/l
LC50 - Fish [2]	5.7 mg/l Test organisms (species): Leuciscus idus
EC50 - Crustacea [1]	3.5 mg/l Test organisms (species): Daphnia magna
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

benzyl alcohol (100-51-6)	
LC50 - Fish [1]	460 mg/l Test organisms (species): Pimephales promelas
EC50 - Crustacea [1]	230 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	770 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 72h - Algae [2]	500 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum)
EC50 96h - Algae [1]	76828 mg/l Test organisms (species): other:
NOEC chronic fish	48897 mg/l Test organisms (species): other: Duration: '30 d'

12.2. Persistence and degradability

SPX 29227 Resin	
Persistence and degradability	Rapidly degradable

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) (1675-54-3)	
Persistence and degradability	May cause long-term adverse effects in the environment.

Formaldehyde, polymer with (chloromethyl)oxirane and phenol (9003-36-5)	
Persistence and degradability	May cause long-term adverse effects in the environment.

benzyl alcohol (100-51-6)	
Persistence and degradability	Not established.

12.3. Bioaccumulative potential

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight $\leq$ 700) (1675-54-3)	
Partition coefficient n-octanol/water (Log Pow)	3.84 Source: HSDB
Bioaccumulative potential	Not established.

Formaldehyde, polymer with (chloromethyl)oxirane and phenol (9003-36-5)	
Bioaccumulative potential	Not established.

benzyl alcohol (100-51-6)	
Partition coefficient n-octanol/water (Log Pow)	1.1
Bioaccumulative potential	Not established.

12.4. Mobility in soil

No additional information available

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12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (1675-54-3)

Other information	Avoid release to the environment.
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Formaldehyde, polymer with (chloromethyl)oxirane and phenol (9003-36-5)

Other information	Avoid release to the environment.
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benzyl alcohol (100-51-6)

Other information	Avoid release to the environment.
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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations	: Avoid release to the environment. Dispose in a safe manner in accordance with local/national regulations.
Ecological waste information	: Avoid release to the environment.
European List of Waste (LoW, EC 2000/532)	: 08 04 09* - waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA

ADR	IMDG	IATA
14.1. UN number or ID number		
UN 3082	UN 3082	UN 3082
14.2. UN proper shipping name		
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	Environmentally hazardous substance, liquid, n.o.s.
Transport document description		
UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) ; Formaldehyde, polymer with (chloromethyl)oxirane and phenol), 9, III, (-)	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) ; Formaldehyde, polymer with (chloromethyl)oxirane and phenol), 9, III, MARINE POLLUTANT	UN 3082 Environmentally hazardous substance, liquid, n.o.s. (reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) ; Formaldehyde, polymer with (chloromethyl)oxirane and phenol), 9, III
14.3. Transport hazard class(es)		
9	9	9

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according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

ADR	IMDG	IATA
14.4. Packing group		
III	III	III
14.5. Environmental hazards		
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes EmS-No. (Fire): F-A EmS-No. (Spillage): S-F	Dangerous for the environment: Yes
No supplementary information available		

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: M6
Special provisions (ADR)	: 274, 335, 375, 601, 650
Limited quantities (ADR)	: 5I
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC03, LP01, R001
Special packing provisions (ADR)	: PP1
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T4
Portable tank and bulk container special provisions (ADR)	: TP1, TP29
Tank code (ADR)	: LGBV
Vehicle for tank carriage	: AT
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V12
Special provisions for carriage - Loading, unloading and handling (ADR)	: CV13
Hazard identification number (Kemler No.)	: 90
Orange plates	: 
Tunnel restriction code (ADR)	: -
EAC code	: •3Z

Transport by sea

Special provisions (IMDG)	: 274, 335, 375, 969
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: LP01, P001
Special packing provisions (IMDG)	: PP1
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP1, TP29
Stowage category (IMDG)	: A

Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y964
PCA limited quantity max net quantity (IATA)	: 30kgG
PCA packing instructions (IATA)	: 964
PCA max net quantity (IATA)	: 450L
CAO packing instructions (IATA)	: 964
CAO max net quantity (IATA)	: 450L
Special provisions (IATA)	: A97, A158, A197, A215
ERG code (IATA)	: 9L

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14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (2024/590)

Not listed on the Ozone Depletion list (Regulation EU 2024/590)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

Council Regulation (EC) for the control of dual-use items

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

Explosives Precursors Regulation (EU 2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (EC 273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Full text of H- and EUH-statements:

Acute Tox. 4 (Inhalation)	Acute toxicity (inhal.), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.

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Full text of H- and EUH-statements:	
H411	Toxic to aquatic life with long lasting effects.

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:		
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product The information contained within this document is Gurit copyright and any distribution or publication beyond the recipient's organisation is prohibited without Gurit's prior written consent.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Name : GlassCast 50 (v2) Hardener
UFI : HE32-M9UW-T007-2C94
Type of product : Hardener (Crosslinker)
Product group : Hardener

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

Main use category : Industrial use, Professional use, Consumer use

1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd
Unit 39, Park Hall Business Village
Longton, Stoke on Trent
Staffordshire
ST3 5XA
United Kingdom
T +44 (0) 1782 454499
sales@easycomposites.com

1.4. Emergency telephone number

Emergency number : +44 (0) 1782 454499
(office hours only)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (oral), Category 4 H302
Acute toxicity (dermal), Category 4 H312
Skin corrosion/irritation, Category 2 H315
Serious eye damage/eye irritation, Category 1 H318
Hazardous to the aquatic environment – Chronic Hazard, Category 2 H411

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Harmful in contact with skin. Harmful if swallowed. Causes skin irritation. Causes serious eye damage. Toxic to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP)

: Danger

Contains

: Poly[oxy(methyl-1,2-ethanediyl)], α-hydro-ω-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1); Propylene glycol diamine, 2-amino-, diether with Propylene

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Hazard statements (CLP)	: H302+H312 - Harmful if swallowed or in contact with skin. H315 - Causes skin irritation. H318 - Causes serious eye damage. H411 - Toxic to aquatic life with long lasting effects.
Precautionary statements (CLP)	: P264 - Wash hands thoroughly after handling. P270 - Do not eat, drink or smoke when using this product. P273 - Avoid release to the environment. P280 - Wear protective gloves. P301+P312 - IF SWALLOWED: Call doctor if you feel unwell. P302+P352 - IF ON SKIN: Wash with plenty of soap and water.

2.3. Other hazards

Contains no PBT and/or vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Poly[oxy(methyl-1,2-ethanediyl)], α -hydro- ω -(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1)	CAS-No.: 39423-51-3 EC-No.: 500-105-6 REACH-no: 01-2119556886-20	≥ 50	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Dermal), H312 Eye Dam. 1, H318 Aquatic Chronic 2, H411
Propylene glycol diamine, 2-amino-, diether with Propylene	CAS-No.: 9046-10-0 EC-No.: 618-561-0 REACH-no: 01-2119557899-12	3 – 5	Skin Corr. 1C, H314 Eye Dam. 1, H318 Aquatic Chronic 3, H412

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a poison center or a doctor if you feel unwell.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	: Irritation.
Symptoms/effects after eye contact	: Serious damage to eyes.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

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SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Precautionary measures fire : Evacuate area.
Firefighting instructions : Exercise caution when fighting any chemical fire.
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
Other information : Collect contaminated fire fighting water separately. It must not enter drains.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Protective equipment : Protective clothing.
Emergency procedures : Ventilate spillage area. Avoid contact with skin, eyes and clothing.

For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures : Ventilate area.

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.
Methods for cleaning up : Take up liquid spill into absorbent material.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13. For further information refer to section 8: "Exposure controls/personal protection".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Do not get in eyes, on skin, or on clothing. Wear personal protective equipment.
Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Separate working clothes from town clothes. Launder separately. Contaminated work clothing should not be allowed out of the workplace. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.
Storage temperature : ≤ 30 °C Possible pressure build-up
Storage area : Store away from heat. Store in a well-ventilated place.
Special rules on packaging : Keep only in original container.

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7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Exposure controls

Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

Personal protection equipment

Personal protective equipment symbol(s):



Eye and face protection

Eye protection:

Safety glasses

Skin protection

Skin and body protection:

Wear suitable protective clothing

Skin and body protection

Type	Standard
Tyvek® Gown/Coveralls	EN 13034

Hand protection:

Protective gloves. Time of penetration is to be checked with the glove producer

Hand protection

Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Nitrile rubber (NBR)	0 (< 10 minutes)	0.26mm		EN ISO 374

Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment. Where exposure through inhalation may occur from use, respiratory protection equipment is recommended

Respiratory protection

Device	Filter type	Condition	Standard
Disposable half mask	Gas/vapour filter, Type A - High-boiling (>65 °C) organic compounds	Vapour protection	EN 405

Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

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Other information:

Industrial and professional. Perform risk assessment prior to use. Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Colour	: Colourless.
Appearance	: Clear liquid.
Odour	: Amine-like.
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not applicable
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: > 100 °C estimated
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: Not available
Solubility	: Not available
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: Not available
Vapour pressure at 50°C	: Not available
Density	: Not available
Relative density	: Not available
Relative vapour density at 20°C	: Not available
Particle characteristics	: Not applicable

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport. Product is not explosive.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

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SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Harmful if swallowed.
Acute toxicity (dermal) : Harmful in contact with skin.
Acute toxicity (inhalation) : Not classified

SPX 29233 Hardener	
ATE CLP (oral)	604.329 mg/kg bodyweight
ATE CLP (dermal)	1208.658 mg/kg bodyweight

Poly[oxy(methyl-1,2-ethanediyl)], α -hydro- ω -(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1) (39423-51-3)	
LD50 oral rat	550 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure), 95% CL: 123,9 - 3930
LD50 dermal rat	> 1000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EPA OPPTS 870.1200 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)), Remarks on results: other:

Propylene glycol diamine, 2-amino-, diether with Propylene (9046-10-0)	
LD50 oral rat	2885 mg/kg
LD50 dermal rabbit	2980 mg/kg

Skin corrosion/irritation : Causes skin irritation.

Propylene glycol diamine, 2-amino-, diether with Propylene (9046-10-0)	
pH	11.6

Serious eye damage/irritation : Causes serious eye damage.

Propylene glycol diamine, 2-amino-, diether with Propylene (9046-10-0)	
pH	11.6

Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified

Poly[oxy(methyl-1,2-ethanediyl)], α -hydro- ω -(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1) (39423-51-3)	
NOAEL (oral, rat, 90 days)	≥ 100 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)
NOAEL (dermal, rat/rabbit, 90 days)	> 160 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study), Remarks on results: not determinable

Aspiration hazard : Not classified

Poly[oxy(methyl-1,2-ethanediyl)], α -hydro- ω -(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1) (39423-51-3)	
Viscosity, kinematic	110 mm ² /s Temp.: '20°C' Parameter: 'kinematic viscosity (in mm ² /s)'
Propylene glycol diamine, 2-amino-, diether with Propylene (9046-10-0)	
Viscosity, kinematic	10.8 mm ² /s

11.2. Information on other hazards

No additional information available

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SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute) : Not classified
Hazardous to the aquatic environment, long-term (chronic) : Toxic to aquatic life with long lasting effects.

Poly[oxy(methyl-1,2-ethanediyl)], α -hydro- ω -(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1) (39423-51-3)

LC50 - Fish [1]	> 100 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
EC50 - Crustacea [1]	13 mg/l Test organisms (species): Daphnia magna
ErC50 algae	4.4 mg/l
NOEC chronic algae	1 mg/l

12.2. Persistence and degradability

SPX 29233 Hardener

Persistence and degradability	Rapidly degradable
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Poly[oxy(methyl-1,2-ethanediyl)], α -hydro- ω -(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1) (39423-51-3)

Persistence and degradability	May cause long-term adverse effects in the environment.
Biodegradation	< 5 %

Propylene glycol diamine, 2-amino-, diether with Propylene (9046-10-0)

Persistence and degradability	May cause long-term adverse effects in the environment.
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12.3. Bioaccumulative potential

Poly[oxy(methyl-1,2-ethanediyl)], α -hydro- ω -(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1) (39423-51-3)

Partition coefficient n-octanol/water (Log Pow)	-1.13
Bioaccumulative potential	Not established.

Propylene glycol diamine, 2-amino-, diether with Propylene (9046-10-0)

Bioaccumulative potential	Not established.
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12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

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12.7. Other adverse effects

Poly[oxy(methyl-1,2-ethanediyl)], α-hydro-ω-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1) (39423-51-3)

Other information

Avoid release to the environment.

Propylene glycol diamine, 2-amino-, diether with Propylene (9046-10-0)

Other information

Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations	: Avoid release to the environment. Dispose in a safe manner in accordance with local/national regulations.
Ecological waste information	: Avoid release to the environment.
European List of Waste (LoW, EC 2000/532)	: 08 04 09* - waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA

ADR	IMDG	IATA
14.1. UN number or ID number		
UN 3082	UN 3082	UN 3082
14.2. UN proper shipping name		
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	Environmentally hazardous substance, liquid, n.o.s.
Transport document description		
UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Poly[oxy(methyl-1,2-ethanediyl)], α-hydro-ω-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1)), 9, III, (-)	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Poly[oxy(methyl-1,2-ethanediyl)], α-hydro-ω-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1)), 9, III, MARINE POLLUTANT	UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Poly[oxy(methyl-1,2-ethanediyl)], α-hydro-ω-(2-aminomethylethoxy)-, ether with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol (3:1)), 9, III
14.3. Transport hazard class(es)		
9	9	9
14.4. Packing group		
III	III	III
14.5. Environmental hazards		
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes EmS-No. (Fire): F-A EmS-No. (Spillage): S-F	Dangerous for the environment: Yes

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ADR	IMDG	IATA
No supplementary information available		

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: M6
Special provisions (ADR)	: 274, 335, 375, 601, 650
Limited quantities (ADR)	: 5I
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC03, LP01, R001
Special packing provisions (ADR)	: PP1
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T4
Portable tank and bulk container special provisions (ADR)	: TP1, TP29
Tank code (ADR)	: LGBV
Vehicle for tank carriage	: AT
Transport category (ADR)	: 3
Special provisions for carriage - Packages (ADR)	: V12
Special provisions for carriage - Loading, unloading and handling (ADR)	: CV13
Hazard identification number (Kemler No.)	: 90
Orange plates	:



Tunnel restriction code (ADR)	: -
EAC code	: •3Z

Transport by sea

Special provisions (IMDG)	: 274, 335, 375, 969
Limited quantities (IMDG)	: 5 L
Excepted quantities (IMDG)	: E1
Packing instructions (IMDG)	: LP01, P001
Special packing provisions (IMDG)	: PP1
IBC packing instructions (IMDG)	: IBC03
Tank instructions (IMDG)	: T4
Tank special provisions (IMDG)	: TP1, TP29
Stowage category (IMDG)	: A

Air transport

PCA Excepted quantities (IATA)	: E1
PCA Limited quantities (IATA)	: Y964
PCA limited quantity max net quantity (IATA)	: 30kgG
PCA packing instructions (IATA)	: 964
PCA max net quantity (IATA)	: 450L
CAO packing instructions (IATA)	: 964
CAO max net quantity (IATA)	: 450L
Special provisions (IATA)	: A97, A158, A197, A215
ERG code (IATA)	: 9L

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (2024/590)

Not listed on the Ozone Depletion list (Regulation EU 2024/590)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 2024/590 on substances that deplete the ozone layer)

Council Regulation (EC) for the control of dual-use items

Contains no substance subject to the COUNCIL REGULATION (EC) for the control of dual-use items

Explosives Precursors Regulation (EU 2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (EC 273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Full text of H- and EUH-statements:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal), Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Skin Corr. 1C	Skin corrosion/irritation, Category 1, Sub-Category 1C
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

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Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:		
Acute Tox. 4 (Oral)	H302	Calculation method
Acute Tox. 4 (Dermal)	H312	Calculation method
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method
Aquatic Chronic 2	H411	Calculation method

Safety Data Sheet (SDS), EU

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