



SAFETY DATA SHEET

FusionFix GP

Spray Adhesive

SECTION 1 : IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name : Fusion Fix GP Spray Adhesive

Product code : FF-GP

1.2. Relevant identified uses of the substance or mixture and uses advised against

As spray

GLUE

1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd

Unit 39,

Park Hall Business Village Longton, Stoke-on-Trent ST3 5XA

United Kingdom

sales@easycomposites.co.uk

1.4. Emergency telephone number : +44 (0)1782 454499 (Office Hours)

SECTION 2 : HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

In compliance with EC regulation No. 1272/2008 and its amendments.

Aerosol, Category 1 (Aerosol 1, H222 - H229).

Repeated exposure may cause skin dryness or cracking (EUH066).

Eye irritation, Category 2 (Eye Irrit. 2, H319).

Specific target organ toxicity (single exposure), Category 3 (STOT SE 3, H336).

This mixture does not present an environmental hazard. No known or foreseeable environmental damage under standard conditions of use.

2.2. Label elements

Mixture for aerosol application.

In compliance with EC regulation No. 1272/2008 and its amendments.

Hazard pictograms :



GHS02



GHS07

Signal Word :

DANGER

Product identifiers :

606-001-00-8

ACETONE

Hazard statements :

H222

Extremely flammable aerosol.

H229

Pressurised container: May burst if heated.

H319

Causes serious eye irritation.

H336

May cause drowsiness or dizziness.

EUH066

Repeated exposure may cause skin dryness or cracking.

Precautionary statements - General :

P101

If medical advice is needed, have product container or label at hand.

P102

Keep out of reach of children.

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Precautionary statements - Prevention :

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.

Precautionary statements - Response :

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISONING CENTER/doctor/... if you feel unwell.
P337 + P313	If eye irritation persists: Get medical advice/attention.

Precautionary statements - Storage :

P410 + P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.

Precautionary statements - Disposal :

P501 Dispose of contents / container in accordance with local / regional / national / international regulations.

2.3. Other hazards

The mixture does not contain substances classified as 'Substances of Very High Concern' (SVHC) $\geq 0.1\%$ published by the European Chemicals Agency (ECHA) under article 57 of REACH: <http://echa.europa.eu/fr/candidate-list-table>

SECTION 3 : COMPOSITION/INFORMATION ON INGREDIENTS**3.2. Mixtures****Composition :**

The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

Substance(s) not involved in the labelling of the product (not dangerous or in quantity < the labelling threshold) : 25<x%<50

Identification	(EC) 1272/2008	Note	%
CAS: 115-10-6 EC: 204-065-8 REACH: 01-2119472128-37-XXXX	GHS02 Dgr Flam. Gas 1, H220 Press. Gas, H280	[1] [7]	25 <= x % < 50
DIMETHYL ETHER INDEX: 606-001-00-8 CAS: 67-64-1 EC: 200-662-2 REACH: 01-2119471330-49-XXXX	GHS02, GHS07 Dgr Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH:066	[1]	25 <= x % < 50
ACETONE			

(Full text of H-phrases: see section 16)

Information on ingredients :

[7] Propellant gas

[1] Substance for which maximum workplace exposure limits are available.

SECTION 4 : FIRST AID MEASURES

As a general rule, in case of doubt or if symptoms persist, always call a doctor.

NEVER induce vomiting by an unconscious person.

4.1. Description of first aid measures**In the event of exposure by inhalation :**

In the event of massive inhalation, remove the person exposed to fresh air. Keep warm and at rest.

If the person is unconscious, place in recovery position. Notify a doctor in all events, to ascertain whether observation and supportive hospital care will be necessary.

If breathing is irregular or has stopped, effect mouth-to-mouth resuscitation and call a doctor.

In the event of splashes or contact with eyes :

Wash thoroughly with fresh, clean water for 15 minutes holding the eyelids open.

If there is any redness, pain or visual impairment, consult an ophthalmologist.

In the event of splashes or contact with skin :

Remove contaminated clothing and wash the skin thoroughly with soap and water or a recognised cleaner.

Watch out for any remaining product between skin and clothing, watches, shoes, etc.

If the contaminated area is widespread and/or there is damage to the skin, a doctor must be consulted or the patient transferred to hospital.

Fusion Fix GP Spray Adhesive**In the event of swallowing :**

In the event of swallowing, if the quantity is small (no more than one mouthful), rinse the mouth with water and consult a doctor.

Keep the person exposed at rest. Do not force vomiting.

Seek medical attention, showing the label.

If swallowed accidentally, call a doctor to ascertain whether observation and hospital care will be necessary. Show the label.

4.2. Most important symptoms and effects, both acute and delayed

No data available.

4.3. Indication of any immediate medical attention and special treatment needed

No data available.

SECTION 5 : FIREFIGHTING MEASURES

Flammable.

Chemical powders, carbon dioxide and other extinguishing gas are suitable for small fires.

5.1. Extinguishing media

Keep packages near the fire cool, to prevent pressurised containers from bursting.

Suitable methods of extinction

In the event of a fire, use :

- sprayed water or water mist
- water with AFFF (Aqueous Film Forming Foam) additive
- halon
- foam
- multipurpose ABC powder
- BC powder
- carbon dioxide (CO₂)

Prevent the effluent of fire-fighting measures from entering drains or waterways.

Unsuitable methods of extinction

In the event of a fire, do not use :

- water jet

5.2. Special hazards arising from the substance or mixture

A fire will often produce a thick black smoke. Exposure to decomposition products may be hazardous to health.

Do not breathe in smoke.

In the event of a fire, the following may be formed :

- carbon monoxide (CO)
- carbon dioxide (CO₂)

5.3. Advice for firefighters

Due to the toxicity of the gas emitted on thermal decomposition of the products, fire-fighting personnel are to be equipped with autonomous insulating breathing apparatus.

SECTION 6 : ACCIDENTAL RELEASE MEASURES**6.1. Personal precautions, protective equipment and emergency procedures**

Consult the safety measures listed under headings 7 and 8.

For non first aid worker

Because of the organic solvents contained in the mixture, eliminate sources of ignition and ventilate the area.

Avoid inhaling the vapors.

Avoid any contact with the skin and eyes.

If a large quantity has been spilt, evacuate all personnel and only allow intervention by trained operators equipped with safety apparatus.

For first aid worker

First aid workers will be equipped with suitable personal protective equipment (See section 8).

6.2. Environmental precautions

Contain and control the leaks or spills with non-combustible absorbent materials such as sand, earth, vermiculite, diatomaceous earth in drums for waste disposal.

Prevent any material from entering drains or waterways.

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6.3. Methods and material for containment and cleaning up

Clean preferably with a detergent, do not use solvents.

6.4. Reference to other sections

No data available.

SECTION 7 : HANDLING AND STORAGE

Requirements relating to storage premises apply to all facilities where the mixture is handled.

7.1. Precautions for safe handling

Always wash hands after handling.

Remove and wash contaminated clothing before re-using.

Ensure that there is adequate ventilation, especially in confined areas.

Fire prevention :

Handle in well-ventilated areas.

Vapours are heavier than air. They can spread along the ground and form mixtures that are explosive with air.

Prevent the formation of flammable or explosive concentrations in air and avoid vapor concentrations higher than the occupational exposure limits.

Do not spray on a naked flame or any incandescent material.

Do not pierce or burn, even after use.

Use the mixture in premises free of naked flames or other sources of ignition and ensure that electrical equipment is suitably protected.

Keep packages tightly closed and away from sources of heat, sparks and naked flames.

Do not use tools which may produce sparks. Do not smoke.

Prevent access by unauthorised personnel.

Recommended equipment and procedures :

For personal protection, see section 8.

Observe precautions stated on label and also industrial safety regulations.

Do not breathe in aerosols.

Avoid inhaling vapors. Carry out any industrial operation which may give rise to this in a sealed apparatus.

Provide vapor extraction at the emission source and also general ventilation of the premises.

Also provide breathing apparatus for certain short tasks of an exceptional nature and for emergency interventions.

In all cases, recover emissions at source.

Avoid skin and eye contact with this mixture.

Packages which have been opened must be reclosed carefully and stored in an upright position.

Prohibited equipment and procedures :

No smoking, eating or drinking in areas where the mixture is used.

7.2. Conditions for safe storage, including any incompatibilities

No data available.

Storage

Keep out of reach of children.

Keep the container tightly closed in a dry, well-ventilated place.

Keep away from all sources of ignition - do not smoke.

Keep well away from all sources of ignition, heat and direct sunlight.

The floor must be impermeable and form a collecting basin so that, in the event of an accidental spillage, the liquid cannot spread beyond this area.

Pressurised container: protect from sunlight and do not expose to temperatures exceeding 50°C.

Packaging

Always keep in packaging made of an identical material to the original.

7.3. Specific end use(s)

No data available.

SECTION 8 : EXPOSURE CONTROLS/PERSONAL PROTECTION**8.1. Control parameters****Occupational exposure limits :**

- European Union (2017/2398, 2017/164, 2009/161, 2006/15/CE, 2000/39/CE, 98/24/CE) :

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CAS	VME-mg/m ³ :	VME-ppm :	VLE-mg/m ³ :	VLE-ppm :	Notes :
115-10-6	1920	1000	-	-	-
67-64-1	1210	500	-	-	-

- ACGIH TLV (American Conference of Governmental Industrial Hygienists, Threshold Limit Values, 2010) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
67-64-1	500 ppm	750 ppm		A4; BEI	

- Germany - AGW (BAuA - TRGS 900, 29/01/2018) :

CAS	VME :	VME :	Excess	Notes
115-10-6		1000 ppm 1900 mg/m ³		8(II)
67-64-1		500 ppm 1200 mg/m ³		2(I)

- France (INRS - ED984 :2016) :

CAS	VME-ppm :	VME-mg/m ³ :	VLE-ppm :	VLE-mg/m ³ :	Notes :	TMP No :
115-10-6	1000	1920	-	-	-	-
67-64-1	500	1210	1000	2420	-	84

- UK / WEL (Workplace exposure limits, EH40/2005, 2011) :

CAS	TWA :	STEL :	Ceiling :	Definition :	Criteria :
115-10-6	400 ppm 766 mg/m ³	500 ppm 958 mg/m ³			
67-64-1	500 ppm 1210 mg/m ³	1500 ppm 3620 mg/m ³			

Derived no effect level (DNEL) or derived minimum effect level (DMEL):

ACETONE (CAS: 67-64-1)

Final use:

Exposure method:
Potential health effects:
DNEL :

Dermal contact.
Long term systemic effects.
186 mg/kg body weight/day

Workers.

Exposure method:
Potential health effects:
DNEL :

Inhalation.
Long term systemic effects.
1210 mg of substance/m³

Exposure method:
Potential health effects:
DNEL :

Inhalation.
Short term local effects.
2420 mg of substance/m³

Final use:

Exposure method:
Potential health effects:
DNEL :

Ingestion.
Long term systemic effects.
62 mg/kg body weight/day

Consumers.

Exposure method:
Potential health effects:
DNEL :

Dermal contact.
Long term systemic effects.
62 mg/kg body weight/day

Exposure method:
Potential health effects:
DNEL :

Inhalation.
Long term systemic effects.
200 mg of substance/m³

Predicted no effect concentration (PNEC):

ACETONE (CAS: 67-64-1)

Environmental compartment:
PNEC : Soil.
29.5 mg/kg

Environmental compartment:
PNEC : Fresh water.
10.6 mg/l

Environmental compartment:
PNEC : Sea water.
1.06 mg/l

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Environmental compartment: PNEC :	Intermittent waste water. 21 mg/l
Environmental compartment: PNEC :	Waste water treatment plant. 100 mg/l
Environmental compartment: PNEC :	Fresh water predators (oral). 3.04 mg/kg
Environmental compartment: PNEC :	Salt water predators (oral). 30.4 mg/kg

8.2. Exposure controls

Personal protection measures, such as personal protective equipment

Pictogram(s) indicating the obligation of wearing personal protective equipment (PPE) :



Use personal protective equipment that is clean and has been properly maintained.

Store personal protective equipment in a clean place, away from the work area.

Never eat, drink or smoke during use. Remove and wash contaminated clothing before re-using. Ensure that there is adequate ventilation, especially in confined areas.

- Eye / face protection

Avoid contact with eyes.

Use eye protectors designed to protect against liquid splashes

Before handling, wear safety goggles with protective sides accordance with standard EN166.

In the event of high danger, protect the face with a face shield.

Prescription glasses are not considered as protection.

Individuals wearing contact lenses should wear prescription glasses during work where they may be exposed to irritant vapours.

Provide eyewash stations in facilities where the product is handled constantly.

- Hand protection

Use suitable protective gloves that are resistant to chemical agents in accordance with standard EN374.

Gloves must be selected according to the application and duration of use at the workstation.

Protective gloves need to be selected according to their suitability for the workstation in question : other chemical products that may be handled, necessary physical protections (cutting, pricking, heat protection), level of dexterity required.

Type of gloves recommended :

- PVA (Polyvinyl alcohol)
- Butyl Rubber (Isobutylene-isoprene copolymer)

Recommended properties :

- Impervious gloves in accordance with standard EN374

- Body protection

Avoid skin contact.

Wear suitable protective clothing.

Suitable type of protective clothing :

In the event of substantial spatter, wear liquid-tight protective clothing against chemical risks (type 3) in accordance with EN14605 to prevent skin contact.

In the event of a risk of splashing, wear protective clothing against chemical risks (type 6) in accordance with EN13034 to prevent skin contact.

Work clothing worn by personnel shall be laundered regularly.

After contact with the product, all parts of the body that have been soiled must be washed.

- Respiratory protection

Avoid breathing vapours.

If the ventilation is insufficient, wear appropriate breathing apparatus.

When workers are confronted with concentrations that are above occupational exposure limits, they must wear a suitable, approved, respiratory protection device.

Type of FFP mask :

Wear a disposable half-mask aerosol filter in accordance with standard EN149.

Category :

- FFP1

Anti-gas and vapour filter(s) (Combined filters) in accordance with standard EN14387 :

- A1 (Brown)

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Particle filter according to standard EN143 :
- P1 (White)

SECTION 9 : PHYSICAL AND CHEMICAL PROPERTIES**9.1. Information on basic physical and chemical properties****General information :**

Physical state :	Fluid liquid. Spray.
spray	Spray : Pressure to 20°C : 4.0 bars ± 1 bar
booster	colorless liquid propellant / exploded characteristics (%vol) : 3.3 - 26.20

Important health, safety and environmental information

pH :	Not relevant.
Boiling point/boiling range :	Not relevant.
Vapour pressure (50°C) :	Below 110 kPa (1.10 bar).
Density :	< 1
Water solubility :	Insoluble.
Melting point/melting range :	Not relevant.
Self-ignition temperature :	Not relevant.
Decomposition point/decomposition range :	Not relevant.
Chemical combustion heat :	>= 30 kJ/g.

9.2. Other information

No data available.

SECTION 10 : STABILITY AND REACTIVITY**10.1. Reactivity**

No data available.

10.2. Chemical stability

This mixture is stable under the recommended handling and storage conditions in section 7.

10.3. Possibility of hazardous reactions

When exposed to high temperatures, the mixture can release hazardous decomposition products, such as carbon monoxide and dioxide, fumes and nitrogen oxide.

10.4. Conditions to avoid

Any apparatus likely to produce a flame or to have a metallic surface at high temperature (burners, electric arcs, furnaces etc.) must not be allowed on the premises.

Avoid :

- heating
- heat

10.5. Incompatible materials

No data available.

10.6. Hazardous decomposition products

The thermal decomposition may release/form :

- carbon monoxide (CO)
- carbon dioxide (CO₂)

SECTION 11 : TOXICOLOGICAL INFORMATION**11.1. Information on toxicological effects**

Exposure to vapours from solvents in the mixture in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on kidney, liver and central nervous system.

Symptoms produced will include headaches, numbness, dizziness, fatigue, muscular asthenia and, in extreme cases, loss of consciousness.

Repeated or prolonged contact with the mixture may cause removal of natural oil from the skin resulting in non-allergic contact dermatitis and absorption through the skin.

May have reversible effects on the eyes, such as eye irritation which is totally reversible by the end of observation at 21 days.

Splashes in the eyes may cause irritation and reversible damage

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Narcotic effects may occur, such as drowsiness, narcosis, decreased alertness, loss of reflexes, lack of coordination or dizziness.
Effects may also occur in the form of violent headaches or nausea, judgement disorder, giddiness, irritability, fatigue or memory disturbance.

11.1.1. Substances

No toxicological data available for the substances.

11.1.2. Mixture

No toxicological data available for the mixture.

SECTION 12 : ECOLOGICAL INFORMATION**12.1. Toxicity****12.1.2. Mixtures**

No aquatic toxicity data available for the mixture.

12.2. Persistence and degradability

No data available.

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

No data available.

12.6. Other adverse effects

No data available.

German regulations concerning the classification of hazards for water (WGK, AwSV vom 18/04/2017, KBws) :

WGK 1 : Slightly hazardous for water.

SECTION 13 : DISPOSAL CONSIDERATIONS

Proper waste management of the mixture and/or its container must be determined in accordance with Directive 2008/98/EC.

13.1. Waste treatment methods

Do not pour into drains or waterways.

Waste :

Waste management is carried out without endangering human health, without harming the environment and, in particular without risk to water, air, soil, plants or animals.

Recycle or dispose of waste in compliance with current legislation, preferably via a certified collector or company.

Do not contaminate the ground or water with waste, do not dispose of waste into the environment.

Soiled packaging :

Empty container completely. Keep label(s) on container.

Give to a certified disposal contractor.

SECTION 14 : TRANSPORT INFORMATION

Transport product in compliance with provisions of the ADR for road, RID for rail, IMDG for sea and ICAO/IATA for air transport (ADR 2017 - IMDG 2016 - ICAO/IATA 2017).

14.1. UN number

1950

14.2. UN proper shipping name

UN1950=AEROSOLS, flammable

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14.3. Transport hazard class(es)

- Classification :



2.1

14.4. Packing group

-

14.5. Environmental hazards

-

14.6. Special precautions for user

ADR/RID	Class	Code	Pack gr.	Label	Ident.	LQ	Provis.	EQ	Cat.	Tunnel
	2	5F	-	2.1	-	1 L	190 327 344 625	E0	2	D

IMDG	Class	2°Label	Pack gr.	LQ	EMS	Provis.	EQ
	2	See SP63	-	See SP277	F-D,S-U	63 190 277 327 344 381 959	E0

IATA	Class	2°Label	Pack gr.	Passager	Passager	Cargo	Cargo	note	EQ
	2.1	-	-	Forbidden	Forbidden	203	150 kg	A1 A145 A167 A802	E0
	2.1	-	-	Forbidden	Forbidden	-	-	A1 A145 A167 A802	E0

For limited quantities, see part 2.7 of the OACI/IATA and chapter 3.4 of the ADR and IMDG.

For excepted quantities, see part 2.6 of the OACI/IATA and chapter 3.5 of the ADR and IMDG.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

No data available.

SECTION 15 : REGULATORY INFORMATION**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****- Classification and labelling information included in section 2:**

The following regulations have been used:

- Directive 75/324/CEE modified by directive 2013/10/UE
- EU Regulation No. 1272/2008 amended by EU Regulation No. 2018/1480 (ATP 13)

- Container information:

No data available.

- Particular provisions :

No data available.

- German regulations concerning the classification of hazards for water (WGK, AwSV vom 18/04/2017, KBws) :

WGK 1 : Slightly hazardous for water.

15.2. Chemical safety assessment

No data available.

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SECTION 16 : OTHER INFORMATION

Since the user's working conditions are not known by us, the information supplied on this safety data sheet is based on our current level of knowledge and on national and community regulations.

The mixture must not be used for other uses than those specified in section 1 without having first obtained written handling instructions.

It is at all times the responsibility of the user to take all necessary measures to comply with legal requirements and local regulations.

The information in this safety data sheet must be regarded as a description of the safety requirements relating to the mixture and not as a guarantee of the properties thereof.

Wording of the phrases mentioned in section 3 :

H220	Extremely flammable gas.
H225	Highly flammable liquid and vapour.
H280	Contains gas under pressure; may explode if heated.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
EUH066	Repeated exposure may cause skin dryness or cracking.

Abbreviations :

DNEL : Derived No-Effect Level

PNEC : Predicted No-Effect Concentration

ADR : European agreement concerning the international carriage of dangerous goods by Road.

IMDG : International Maritime Dangerous Goods.

IATA : International Air Transport Association.

ICAO : International Civil Aviation Organisation

RID : Regulations concerning the International carriage of Dangerous goods by rail.

WGK : Wassergefährdungsklasse (Water Hazard Class).

GHS02 : Flame

GHS07 : Exclamation mark

PBT: Persistent, bioaccumulable and toxic.

vPvB : Very persistent, very bioaccumulable.

SVHC : Substances of very high concern.