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Conforms to EU Regulation 1907/2006/EC as amended. - SDSGHS_GB

:

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

GPX Premium Polyester Laminating Resin / General Purpose Polyester Laminating Resin

1.2 Relevant identified uses of the substance or mixture and uses advised against

Recommended use : Reserved for industrial and professional use.

Restrictions on use

Consumer use

1.3 Details of the supplier of the safety data sheet Easy Composites Ltd Unit 39 Park Hall Business Village Stoke on Trent, Staffordshire ST3 5XA. UK.	1.4 Emergency telephone number +44(0) 1782 454499 (office hours only)
safety@easycomposites.co.uk	

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)		
Flammable liquids, Category 3	H226: Flammable liquid and vapour.	
Skin irritation, Category 2	H315: Causes skin irritation.	
Eye irritation, Category 2	H319: Causes serious eye irritation.	
Reproductive toxicity, Category 2	H361d: Suspected of damaging the unborn child.	

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Specific target organ toxicity - single exposure, Category 3, Respiratory system

Specific target organ toxicity - repeated exposure, Category 1, Auditory organs

H335: May cause respiratory irritation.

H372: Causes damage to organs through prolonged or repeated exposure if inhaled.

Long-term (chronic) aquatic hazard, Category 3

H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :		
Signal word :	Danger	
Hazard statements :	H226 H315 H319 H335 H361d H372 H412	Flammable liquid and vapour. Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. Suspected of damaging the unborn child. Causes damage to organs (Auditory organs) through prolonged or repeated exposure if inhaled. Harmful to aquatic life with long lasting effects.
Precautionary statements :	Prevention: P201 P210 P260 P264 P280 Response: P370 + P378	Obtain special instructions before use. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe dust/ fume/ gas/ mist/ vapours/ spray. Wash skin thoroughly after handling. Wear protective gloves/ protective clothing/ eye protection/ face protection.
	Response: P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

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Hazardous components which must be listed on the label: Styrene Precautionary statements : Keep dust/air mixtures away from ignition sources.

Additional Labelling:

EUH208

Contains cobalt bis(2-ethylhexanoate). May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher. **Additional advice**

No information available.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Chemical nature

: Static Accumulator

Hazardous components

Chemical name	CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration (%)
Styrene	100-42-5 202-851-5 01-2119457861-32-xxxx	Flam. Liq.3; H226 Acute Tox.4; H332 Skin Irrit.2; H315 Eye Irrit.2; H319 Repr.2; H361d STOT SE3; H335 STOT RE1; H372 Asp. Tox.1; H304 Aquatic Chronic3; H412	>= 40,00 - < 50,00
N,N-diethylaniline	91-66-7 202-088-8 01-2119943758-22-XXXX	Acute Tox.3; H301 Acute Tox.3; H331 Acute Tox.3; H311 STOT RE2; H373 Aquatic Chronic2; H411	>= 0,10 - < 0,25
cobalt bis(2- ethylhexanoate)	136-52-7 205-250-6	Eye Irrit.2; H319 Skin Sens.1A; H317	>= 0,025 - < 0,10

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	01-2119524678-29-XXXX	Repr.1B; H360Fd Aquatic Acute1; H400 Aquatic Chronic3; H412		
2-methylhydroquinone	95-71-6 202-443-7 01-2120784410-58-xxxx	Acute Tox.4; H302 Skin Irrit.2; H315 Eye Irrit.2; H319 Aquatic Acute1; H400 Aquatic Chronic1; H410	>= 0,0025 - < 0,025	
Substances with a workp	place exposure limit :			
Amorphous colloidal silica	112945-52-5 231-545-4		>= 1,00 - < 2,50	

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	 Move out of dangerous area. Call a POISON CENTRE or doctor/physician if exposed or you feel unwell. Show this safety data sheet to the doctor in attendance. Do not leave the victim unattended.
If inhaled	 Move to fresh air. IF INHALED: Call a POISON CENTER/ doctor if you feel unwell. Keep patient warm and at rest. If unconscious, place in recovery position and seek medical advice.
In case of skin contact	 Remove contaminated clothing. If irritation develops, get medical attention. If on skin, rinse well with water. Wash contaminated clothing before re-use. If on clothes, remove clothes.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Remove contact lenses.

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Protect unharmed eye.

If swallowed :	Obtain medical attention. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
4.2 Most important symptoms and	effects, both acute and delayed
Symptoms :	Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include: stomach or intestinal upset (nausea, vomiting, diarrhea) irritation (nose, throat, airways) confusion
Risks :	Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. Suspected of damaging the unborn child. Causes damage to organs through prolonged or repeated exposure if inhaled.
•	dical attention and special treatment needed No hazards which require special first aid measures.
	no nazarus winch require special first alu measures.

SECTION 5: Firefighting measures

5.1 Extinguishing	media	
Suitable exting	juishing media :	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Water spray Foam Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable ext media	inguishing :	High volume water jet

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5.2 Special hazards arising from the substance or mixture

Hazardous combustion products	: Carbon dioxide (CO2) Carbon monoxide Hydrocarbons
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5.3 Advice for firefighters

Special protective equipment for firefighters	: In the event of fire, wear self-contained breathing apparatus.
Specific extinguishing methods	: Product is compatible with standard fire-fighting agents.
Further information	: Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Use a water spray to cool fully closed containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

	• • • •		
Personal precautions :	Evacuate personnel to safe areas. Remove all sources of ignition. Use personal protective equipment. Ensure adequate ventilation. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Comply with all applicable federal, state, and local regulations. Suppress (knock down) gases/vapours/mists with a water spray jet.		
6.2 Environmental precautions			
Environmental precautions :	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.		
6.3 Methods and material for containment and cleaning up			
Methods for cleaning up :	Contain spillage, and then collect with non-combustible		

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absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For further information see Section 8 and Section 13 of the safety data sheet.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	 Open drum carefully as content may be under pressure. Avoid formation of aerosol. Provide sufficient air exchange and/or exhaust in work rooms. Do not breathe vapours/dust. Do not smoke. Container hazardous when empty. Take precautionary measures against static discharges. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. Smoking, eating and drinking should be prohibited in the application area. For personal protection see section 8. Dispose of rinse water in accordance with local and national regulations. Secondary operations, such as grinding and sanding, may produce dust. Maintain good housekeeping. Do not permit dust layers to accumulate, for example, on floors, ledges, and equipment, in order to avoid any potential for dust explosion hazards.
Advice on protection against fire and explosion	: Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). No sparking tools should be used. Keep away from open flames, hot surfaces and sources of ignition. Use only explosion-proof equipment.
Hygiene measures	: Wash hands before breaks and at the end of workday. When using do not eat or drink. When using do not smoke.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage	: Keep container tightly closed in a dry and well-ventilated
areas and containers	place. Containers which are opened must be carefully

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resealed and kept upright to prevent leakage. Observe label precautions. No smoking.

Other data

: No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s)

: No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Styrene	100-42-5	TWA	100 ppm 430 mg/m3	GB EH40
		STEL	250 ppm 1.080 mg/m3	GB EH40
Amorphous colloidal silica	112945-52-5	TWA (inhalable dust)	6 mg/m3 inhalable dust (Silica)	GB EH40
		TWA (Respirable dust)	2,4 mg/m3 Respirable dust (Silica)	GB EH40
cobalt bis(2- ethylhexanoate)	136-52-7	TWA	0,1 mg/m3 (Cobalt)	GB EH40

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Styrene	: End Use: Workers
	Exposure routes: Inhalation
	Potential health effects: Short-term exposure, Systemic effects
	Value: 289 mg/m3
	End Use: Workers
	Exposure routes: Inhalation
	Potential health effects: Short-term exposure, Local effects
	Value: 306 mg/m3
	End Use: Workers
	Exposure routes: Inhalation
	Potential health effects: Long-term exposure, Systemic effects

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Value: 85 mg/m3 End Use: Workers Exposure routes: Skin contact Potential health effects: Long-term exposure, Systemic effects Value: 406 mg/kg End Use: Consumers Exposure routes: Inhalation Potential health effects: Short-term exposure, Systemic effects Value: 174,25 mg/m3 End Use: Consumers Exposure routes: Inhalation Potential health effects: Short-term exposure, Local effects Value: 182,75 mg/m3 End Use: Consumers Exposure routes: Skin contact Potential health effects: Long-term exposure, Systemic effects Value: 343 mg/kg End Use: Consumers Exposure routes: Ingestion Potential health effects: Long-term exposure, Systemic effects Value: 2,1 mg/kg End Use: Consumers Exposure routes: Inhalation Potential health effects: Long-term exposure, Systemic effects Value: 10,2 mg/m3

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Styrene	: Fresh water
	Value: 0,028 mg/l
	Fresh water
	Value: 0,04 mg/IIntermittent use/release
	Marine water
	Value: 0,014 mg/l
	Sewage treatment plant
	Value: 5 mg/l
	Fresh water sediment
	Value: 0,614 mg/kg
	Marine sediment
	Value: 0,307 mg/kg
	Soil
	Value: 0,2 mg/kg

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8.2 Exposure controls

Engineering measures

Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below exposure guidelines (if applicable) or below levels that cause known, suspected or apparent adverse effects.

Provide appropriate exhaust ventilation at places where dust is formed.

Personal protective equipment			
Eye protection	: Wear chemical splash goggles when there is the potential for exposure of the eyes to liquid, vapor or mist.		
	Use eye protection according to EN 166.		
Break through time	 Laminate (Barrier© or Silvershield©) 480 min > 0,5 mm 		
Remarks	The exact break through time can be obtained from the protective glove producer and this has to be observed. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.		
	The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it.		
Skin and body protection	 Wear as appropriate: Impervious clothing Safety shoes Flame-resistant clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place. Discard gloves that show tears, pinholes, or signs of wear. 		
	Protective clothing complying with EN 13688. Safety shoes complying with EN ISO 20345.		
Respiratory protection	In the case of vapour formation use a respirator with an approved filter.		
Filter type	Organic vapour type (A)		
	Respiratory protection complying with EN 136. Respiratory protection complying with EN 140.		
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Respiratory protection complying with EN 14387.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	:	liquid
Odour	:	pungent
Odour Threshold	:	No data available
рН	:	No data available
Melting point/freezing point	:	No data available
Boiling point/boiling range	:	145 °C Calculated Phase Transition Liquid/Gas
Flash point	:	29 °C
		Method: Seta closed cup Other information: Static Accumulating liquid
Evaporation rate	:	1 Ethyl Ether = 1
Flammability (solid, gas)	:	May form combustible dust concentrations in air (during processing).
Upper explosion limit	:	6,1 %(V) GLP: Calculated Explosive Limit
Lower explosion limit	:	1,1 %(V) GLP: Calculated Explosive Limit
Vapour pressure	:	8,53248 hPa (25 °C) Calculated Vapor Pressure
Relative vapour density	:	> 1 (Air = 1.0)
Relative density	:	No data available
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Density		1,08 g/cm3 (23 °C)
Solubility(ies) Water solubility	:	dispersible
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Decomposition temperature		No data available
Viscosity Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)
Flow time	:	> 0,011 h Method: ISO 2431
Oxidizing properties		No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

Stable under recommended storage conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions	: Hazardous polymerisation may occur.
	Vapours may form explosive mixture with air.
	This product does not present a dust explosion hazard as
	delivered. However, fine dust dispersed in air in sufficient
	concentrations, and in the presence of an ignition source, is a
	potential dust explosion hazard.

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10.4 Conditions to avoid

Conditions to avoid

: Exposure to air. Exposure to sunlight.

Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid	: Acids aluminum aluminum chloride Bases Copper Copper alloys halogens iron chloride metal salts Strong oxidizing agents Peroxides
10.6 Hazardous decomposition	products

Hazardous decomposition : Hydrocarbons products Acetone Carbon dioxide (CO2) Carbon monoxide

SECTION 11: Toxicological information

11.1 Information on toxicological Information on likely routes of exposure	
Acute toxicity Not classified based on availab <u>Components:</u> Styrene Acute oral toxicity	ble information. : LD50 Oral (Rat): > 2.000 mg/kg
Acute inhalation toxicity	: LC50 (Rat): 11,8 mg/l, 2770 ppm Exposure time: 4 h Test atmosphere: vapour

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	No observed adverse effect level (Humans): 1 Exposure time: 7 h Test atmosphere: vapour	00 ppm
Acute dermal toxicity	LD50 (Rat): > 2.000 mg/kg Method: OECD Test Guideline 402 Assessment: No adverse effect has been obs dermal toxicity tests.	erved in acute
Components:		
N,N-diethylaniline Acute oral toxicity	LD50 (Rat): 606 mg/kg Assessment: The component/mixture is class oral toxicity, category 3.	ified as acute
Acute inhalation toxicity	LC50 (Rat): 1,92 mg/l Exposure time: 4 h Test atmosphere: dust/mist Assessment: The component/mixture is class inhalation toxicity, category 3.	ified as acute
Acute dermal toxicity	LD50 (Rat): > 5.000 mg/kg Assessment: The component/mixture is class dermal toxicity, category 3.	ified as acute
Components:		
cobalt bis(2-ethylhexanoate) Acute oral toxicity	LD50 (Rat, female): ca. 3.129 mg/kg	
Acute inhalation toxicity	LC50 (Rat): > 10 mg/l Exposure time: 1 h Test atmosphere: dust/mist Assessment: Not classified as acutely toxic by under GHS.	<i>inhalation</i>
Acute dermal toxicity	LD50 (Rabbit): > 5.000 mg/kg	
Components:		
2-methylhydroquinone Acute oral toxicity	LD50 (Mouse): > 400 mg/kg	
	LD50 (Rat): 754 mg/kg	
Acute dermal toxicity	LD50 (Guinea pig): > 1.000 mg/kg	

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Assessment: Not classified as acutely toxic by dermal absorption under GHS.

Components:

Amorphous colloidal silica Acute oral toxicity	: LD50 (Rat): > 5.000 mg/kg
Acute dermal toxicity	: LD50 (Rabbit): > 2.000 mg/kg Assessment: Not classified as acutely toxic by dermal absorption under GHS.

Skin corrosion/irritation

Causes skin irritation. <u>Product:</u> Remarks: May cause skin irritation and/or dermatitis.

Result: Repeated exposure may cause skin dryness or cracking.

Components:

Styrene Species: Rabbit Result: Irritating to skin.

Species: human skin Result: No skin irritation

N,N-diethylaniline Species: Rabbit Result: Slight, transient irritation

cobalt bis(2-ethylhexanoate) Result: No skin irritation

2-methylhydroquinone Result: Irritating to skin.

Amorphous colloidal silica Result: No skin irritation

Serious eye damage/eye irritation

Causes serious eye irritation.

Product:

Remarks: Vapours may cause irritation to the eyes, respiratory system and the skin., Causes serious eye irritation.

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Components:

Styrene Result: Irritating to eyes. Remarks: Vapour during processing may be irritating to the respiratory tract and to the eyes.

N,N-diethylaniline Species: Rabbit Result: Slight, transient irritation

cobalt bis(2-ethylhexanoate) Species: Rabbit Method: OECD Test Guideline 405 Result: Irritating to eyes.

2-methylhydroquinone Result: Irritating to eyes.

Amorphous colloidal silica Result: No eye irritation

Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information. Respiratory sensitisation: Not classified based on available information. Components: Styrene Exposure routes: Skin contact Species: Guinea pig Assessment: Does not cause skin sensitisation.

Exposure routes: inhalation (vapour) Species: Humans Assessment: Does not cause respiratory sensitisation.

N,N-diethylaniline Species: Guinea pig Assessment: Does not cause skin sensitisation.

cobalt bis(2-ethylhexanoate) Test Type: Local lymph node assay Species: Mouse Assessment: The product is a skin sensitiser, sub-category 1A. Method: OECD Test Guideline 429 Remarks: Information given is based on data obtained from similar substances.

2-methylhydroquinone

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Germ cell mutagenicity Not classified based on avai <u>Components:</u> N,N-diethylaniline Genotoxicity in vitro	: Test Type: Ames Test species: Sal	test monella typhimurium on: with and without metabolic activation
cobalt bis(2-ethylhexanoate) Genotoxicity in vitro	: Test Type: Ames Result: negative	test
Genotoxicity in vivo	: Test Type: In vivo Result: negative	o micronucleus test
Carcinogenicity Not classified based on avai Reproductive toxicity Suspected of damaging the <u>Components:</u> Styrene		
Reproductive toxicity - Assessment	: Some evidence o animal experimer	f adverse effects on development, based on hts.

cobalt bis(2-ethylhexanoate)Reproductive toxicity -Assessment: Clear evidence of adverse effects on sexual function and
fertility, based on animal experiments., Some evidence of
adverse effects on development, based on animal
experiments.

STOT - single exposure

May cause respiratory irritation. <u>Components:</u> Styrene Assessment: May cause respiratory irritation.

STOT - repeated exposure

Causes damage to organs (Auditory organs) through prolonged or repeated exposure if inhaled. Components:

Styrene

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Exposure routes: inhalation (vapour) Target Organs: Auditory system Assessment: Causes damage to organs through prolonged or repeated exposure.

N,N-diethylaniline Target Organs: female reproductive organs Assessment: The substance or mixture is classified as specific target organ toxicant, repeated exposure, category 2.

Repeated dose toxicity

<u>Components:</u> Styrene Species: Human 85 mg/m3 Application Route: inhalation (vapour)

Species: Human 615 mg/kg Application Route: Skin contact

Aspiration toxicity

Not classified based on available information. <u>Components:</u> Styrene May be fatal if swallowed and enters airways.

Further information

<u>Product:</u> Remarks: Solvents may degrease the skin.

SECTION 12: Ecological information

12.1 Toxicity

<u>Components:</u> Styrene	
Toxicity to fish	: LC50 (Pimephales promelas (fathead minnow)): 4,02 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 4,7 mg/l Exposure time: 48 h

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Toxicity to algae	: ErC50 (Pseudokirchneriella subcapitata (green algae)): 4,9 mg/l Exposure time: 72 h
	EC10 (Pseudokirchneriella subcapitata (green algae)): 0,28 mg/l Exposure time: 96 h
Toxicity to bacteria	: EC50 (activated sludge): ca. 500 mg/l Exposure time: 0,5 h
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOEC: 1,01 mg/l Exposure time: 21 d Species: Daphnia magna (Water flea)
Toxicity to soil dwelling organisms	: NOEC: 34 mg/kg Exposure time: 14 d Species: Eisenia fetida (earthworms) Method: OECD Test Guideline 207
N,N-diethylaniline Toxicity to fish	: LC50 (Pimephales promelas (fathead minnow)): 16,4 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 1,3 mg/l Exposure time: 48 h
Toxicity to algae	 EC50 (Pseudokirchneriella subcapitata (green algae)): Calculated 3,07 mg/l Exposure time: 72 h Test Type: static test
cobalt bis(2-ethylhexanoate) M-Factor (Short-term (acute) aquatic hazard)	: 1
Ecotoxicology Assessment Short-term (acute) aquatic hazard	: Acute aquatic toxicity Category 1
Long-term (chronic) aquatic hazard	: Chronic aquatic toxicity Category 3
2-methylhydroquinone Toxicity to fish	: LC50 (Pimephales promelas (fathead minnow)): 0,09 mg/l

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Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 0,19 mg/l Exposure time: 48 h
M-Factor (Short-term (acute) aquatic hazard)	: 10
Amorphous colloidal silica Toxicity to fish	: LC50 (Brachydanio rerio (zebrafish)): > 10.000 mg/l Exposure time: 96 h Method: OECD Test Guideline 203

12.2 Persistence and degradability

Components:	
Styrene Biodegradability	: Result: Readily biodegradable. Biodegradation: > 60 % Exposure time: 10 d
N,N-diethylaniline Biodegradability	 Result: Not readily biodegradable. Biodegradation: 0 % Exposure time: 28 d Method: OECD Test Guideline 301D
cobalt bis(2-ethylhexanoate) Biodegradability	: Result: Readily biodegradable. Biodegradation: 60 % Exposure time: 10 d Method: OECD Test Guideline 301B
2-methylhydroquinone Biochemical Oxygen Demand (BOD)	: 940 mg/g Incubation time: 5 d
Chemical Oxygen Demand (COD)	: 1.970 mg/g
BOD/COD	: BOD/COD: 0,48 %
Amorphous colloidal silica Biodegradability	: Result: The methods for determining biodegradability are r applicable to inorganic substances.

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12.3 Bioaccumulative potential

<u>Components:</u> Styrene Bioaccumulation	:	Bioconcentration factor (BCF): < 100
Partition coefficient: n- octanol/water	:	log Pow: 2,96 (25 °C)
N,N-diethylaniline Partition coefficient: n- octanol/water	:	log Pow: 3,31
2-methylhydroquinone Partition coefficient: n- octanol/water	:	log Pow: 1,58
12.4 Mobility in soil		
Components:		
Styrene		Kee 950
Distribution among environmental compartments	÷	Koc: 352
12.5 Results of PBT and vPvB ass	se	ssment
Product:		
Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher
Components:		
Styrene		
Assessment	:	This substance is not considered to be persistent, bioaccumulating and toxic (PBT) This substance is not considered to be very persistent and very bioaccumulating (vPvB)
12.6 Other adverse effects		
Product:		

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Additional ecological	: An environmental hazard cannot be excluded in the event of
information	unprofessional handling or disposal., Toxic to aquatic life.

SECTION 13: Disposal considerations

13.1 Waste treatment methods	
Product	 The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	 Empty remaining contents. Dispose of as unused product. Empty containers should be taken to an approved waste handling site for recycling or disposal. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

SECTION 14: Transport information

14.1 UN number

ADN: UN1866 ADR: UN1866 INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO: UN1866 INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER: UN1866 INTERNATIONAL MARITIME DANGEROUS GOODS: UN1866 RID: UN1866

14.2 UN proper shipping name

ADN: RESIN SOLUTION ADR: RESIN SOLUTION INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO: Resin solution INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER: Resin solution INTERNATIONAL MARITIME DANGEROUS GOODS: RESIN SOLUTION RID: RESIN SOLUTION

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Laminating resin	

14.3 Transport hazard class(es)

ADN: 3 ADR: 3 INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO: 3 INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER: 3 INTERNATIONAL MARITIME DANGEROUS GOODS: 3 RID: 3

14.4 Packing group

ADN: III ADR: III INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO: III INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER: III INTERNATIONAL MARITIME DANGEROUS GOODS: III RID: III

14.5 Environmental hazards

ADN: Not applicable ADR: Not applicable INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO: Not applicable INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER: Not applicable INTERNATIONAL MARITIME DANGEROUS GOODS: Not applicable RID: Not applicable

14.6 Special precautions for user

Not applicable

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Ship Type: Not applicable Hazard code(s): Not applicable Pollutant Category: Not applicable

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

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REACH - Candidate List of Subs Concern for Authorisation (Article		: Not applicable	
REACH - List of substances subj (Annex XIV)	ject to authorisation	: Not applicable	
Regulation (EC) No 1005/2009 o deplete the ozone layer	on substances that	: Not applicable	
Regulation (EC) No 850/2004 on pollutants	persistent organic	: Not applicable	
Regulation (EC) No 649/2012 of Parliament and the Council conc import of dangerous chemicals		: Not applicable	
REACH - Restrictions on the ma the market and use of certain da preparations and articles (Annex	: Conditions of restrict following entries sh considered:		
Seveso III: Directive 2012/18/EU major-accident hazards involving			on the control of
P5c	FLAMMABLE LIQUID	Quantity 1	Quantity 2 50.000 t
Other regulations	protection or stricter n	92/85/EEC regarding ma ational regulations, where 94/33/EC on the protect	e applicable.
		eter national regulations, v	
The components of this produ	ct are reported in the f	ollowing inventories:	
DSL :		one or several compone and have annual quantit	
AICS	Not in compliance with	n the inventory	
ENCS	Not in compliance with	n the inventory	
KECI	Not in compliance with	n the inventory	
PICCS	Not in compliance with	n the inventory	

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IECSC	Not in compliance with the inventory
TCSI	Not in compliance with the inventory
TSCA	On TSCA Inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA) - On or in compliance with the active portion of the TSCA inventory

15.2 Chemical safety assessment

No data available

SECTION 16: Other information

Further information

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Classification procedure:

- H226 Flammable liquid and vapour.
- H315 Causes skin irritation.
- H319 Causes serious eye irritation.
- H361d Suspected of damaging the unborn child.
- H335 May cause respiratory irritation.
- H372 Causes damage to organs through prolonged or repeated exposure if inhaled.H412 Harmful to aquatic life with long
- lasting effects.

Based on product data or assessment Calculation method Calculation method Calculation method

Calculation method Calculation method

Calculation method

Full text of H-Statements

H226Flammable liquid and vapour.H301Toxic if swallowed.

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H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H360Fd	May damage fertility. Suspected of damaging the unborn child.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Other information : The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the information is current, applicable, and suitable to their circumstances. This SDS has been prepared by INEOS's Environmental Health and Safety Department (+34 93 206 51 20 (in Spain)).

Sources of key data used to compile the Safety Data Sheet INEOS internal data including own and sponsored test reports The UNECE administers regional agreements implementing harmonised classification for labelling (GHS) and transport.

List of abbreviations and acronyms that could be, but not necessarily are, used in this safety data sheet :

ACGIH : American Conference of Industrial Hygienists

BEI : Biological Exposure Index

CAS : Chemical Abstracts Service (Division of the American Chemical Society).

CMR : Carcinogenic, Mutagenic or Toxic for Reproduction

FG : Food grade

GHS : Globally Harmonized System of Classification and Labeling of Chemicals.

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H-statement : Hazard Statement IATA : International Air Transport Association. IATA-DGR : Dangerous Goods Regulation by the "International Air Transport Association" (IATA). ICAO : International Civil Aviation Organization ICAO-TI (ICAO): Technical Instructions by the "International Civil Aviation Organization" IMDG : International Maritime Code for Dangerous Goods ISO : International Organization for Standardization logPow : octanol-water partition coefficient LCxx : Lethal Concentration, for xx percent of test population LDxx : Lethal Dose, for xx percent of test population. ICxx : Inhibitory Concentration for xx of a substance Ecxx : Effective Concentration of xx N.O.S.: Not Otherwise Specified OECD : Organization for Economic Co-operation and Development **OEL** : Occupational Exposure Limit P-Statement : Precautionary Statement PBT : Persistent , Bioaccumulative and Toxic **PPE : Personal Protective Equipment** STEL : Short-term exposure limit STOT : Specific Target Organ Toxicity TLV : Threshold Limit Value TWA : Time-weighted average vPvB : Very Persistent and Very Bioaccumulative WEL : Workplace Exposure Level GAM : Water Hazard Class for the Netherlands ADR : Agreement concerning the International Carriage of Dangerous Goods by Road. ADNR: Regulation for the Carriage of Dangerous Substances on the Rhine CLP : Classification, Labelling and Packaging CSA : Chemical Safety Assessment CSR : Chemical Safety Report DNEL : Derived No Effect Level. EINECS : European Inventory of Existing Commercial Chemical Substances. ELINCS : European List of Notified Chemical Substances GV: Exposure limits (DK) **PEC : Predicted Effect Concentration PEL : Permissible Exposure Limits PNEC : Predicted No Effect Concentration** REACH : Registration, Evaluation, Authorisation and Restriction of Chemicals RID : Regulation Concerning the International Transport of Dangerous Goods by Rail WGK : German Water Hazard Class GB / EN

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SAFETY DATA SHEET (1907/2006)

Revision Date: 2019-12-16 Version: 1 PRODUCTS THAT CONTAIN STYENE

Scenario 7: FRP manufacturing in an industrial setting, using UP/VE resins and/or formulated resins (gelcoat, bonding paste, putty etc.) (ES7)

This scenario is described by the following combinations of use descriptors. The corresponding contributing scenarios are described in the respective subchapters.

An overall exposure scenario may be described by a number of contributing scenarios which may be subdivided into environmental exposure, worker exposure and consumer exposure.

The following scenarios contribute to the scenario *FRP manufacturing in an industrial setting, using UP/VE resins and/or formulated resins (gelcoat, bonding paste, putty etc.).*

Table 7. Description of ES 7

Free short title	FRP manufacturing in an industrial setting, using UP/VE resins
	and/or formulated resins (gelcoat, bonding paste, putty etc.)
	(ES7)
Systematic title based on use descriptor	ERC 6D; PROC 10, 7, 13, 5, 3, 14, 8A, 15
Name of contributing environmental scenario	ERC 6d Production of resins/rubbers
and corresponding ERC	
Name(s) of contributing worker scenarios and	PROC 10 - Roller application or brushing
corresponding PROCs	PROC 7 - Industrial spraying
	PROC 13 - Treatment of articles by dipping and pouring
	PROC 5 - Mixing or blending in batch processes (multistage
	and/or significant contact)
	PROC 3 - Use in closed batch process (synthesis or
	formulation)
	PROC 14 - Production of preparations or articles by tabletting, compression, extrusion, pelletisation
	PROC 8a - Transfer of chemicals from/to vessels/ large
	containers at non dedicated facilities
	PROC 15 - Use of laboratory reagents in small scale
	laboratories
7.1 Contributing Scenario (1) controlling	environmental exposure for ERC 6D
Operational conditions	

Operational conditions	
Annual European tonnage	8.06E5 to/year
Daily amount used at site	7.61E5 kg/day
Release times per year	300 days/year (justification: Continous release)

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Local marine water dilution factor 100 Release fraction to air from process 0.102 % Release fraction to soil from process 0.0063 % Release fraction to soil from process 0.025 % Fraction tonnage to region 10 % Fraction on used at main source 60 % STP yes River flow rate 18000 m³/day Municipal sewage treatment plant discharge 2000000 U/day Other modified EUSES values 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene, European Communities, 2002)) Fraction released to industrial soil (Femis.agric) 0 % (justification: No direct release to soil (EU Risk Assessment Report, 2002) Fraction released to industrial soil (Femis.ind) 0 % (justification: EU Risk Assessment Report, 2002) Fraction released to adri (Fermis.air) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction released to ari (Fermis.air) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction released to ari (Fermis.air) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction released to ari (Fermis.air) 0.102 % (justification: Value adopted to account for Worstcase European manufacturing site) 7.2 Contributing Scenario (2) controlling in		
Release fraction to air from process 0.102 % Release fraction to wastewater from process 0.0063 % Release fraction to soil from process 0.025 % Fraction tonage to region 10 % Fraction used at main source 60 % STP yes River flow rate 18000 m³/day Municipal sewage treatment plant discharge 200000 U/day Other modified EUSES values 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene, European Communities, 2002)) Fraction released to agricultural soil (Femis.agric) 0 % (justification: No direct release to soil (EU Risk Assessment Report, 2002)) Fraction released to industrial soil (Femis.ind) 0 % (justification: No direct release to soil (EU Risk Assessment Report, 2002)) Fraction released to waste water (Femis.water) 0.00063 % (justification: EU Risk Assessment Report, 2002) Fraction released to air (Femis.air) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction released to water by local STP 0.081 · (justification: Value adopted to account for Worstcase European manufacturing site) Fraction of emission directed to water by local STP 0.081 · (justification: Elficiency STP 97.9%) Centributing Scenario 10 - Roller application or brushing Scenario subtitle C	Local freshwater dilution factor	10
Release fraction to wastewater from process 0.00063 % Release fraction to soil from process 0.025 % Fraction tonnage to region 10 % Fraction used at main source 60 % STP yes River flow rate 18000 m³/day Municipal sewage treatment plant discharge 2000000 L/day Other modified EUSES values 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene, European Communities, 2002)) Fraction released to agricultural soil (Femis.ind) 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene, European Communities, 2002)) Fraction released to industrial soil (Femis.ind) 0 % (justification: No direct release to soil (EU Risk Assessment Report, 2002) Fraction released to waste water (Femis.water) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction released to ari (Femis.air) 0.102 % (justification: Value adopted to account for Worstcase European manufacturing site) Fraction of emission directed to water by local STP 0.801 · (justification: Efficiency STP 97.9%) Cistumer) 0.102 % (justification or brushing 7.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 10 Name of contributing scenario 10 - Roller application or brushing Scenario subtite	Local marine water dilution factor	100
Release fraction to soil from process 0.025 % Fraction tonnage to region 10 % Fraction used at main source 60 % STP yes River flow rate 18000 m³/day Municipal sewage treatment plant discharge 2000000 L/day Other modified EUSES values 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene, European Communities, 2002)) Fraction released to adjricultural soil (Femis.adjric) 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene, European Communities, 2002)) Fraction released to waste water (Femis.water) 0.00063 % (justification: EU Risk Assessment Report, 2002) Fraction released to asin (Femis.air) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction released to air (Femis.air) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction of emission directed to water by local STP 0.081 - (justification: Efficiency STP 97.9%) (Fstp.water) 0.081 - (justification or bushing 7.2 Contributing Scenario 10 - Roller application or bushing Scenario subtitle Rolling, Brushing [CSS1]; Roller, spreader, flow application; Examples are handlamination, gelcoatbrushing, filament winding Qualitative Risk Assessment Use long handled brushes and rollers where possible Ensure the ventilation s	Release fraction to air from process	0.102 %
Fraction tonnage to region 10 % Fraction used at main source 60 % STP yes River flow rate 18000 m³/day Municipal sewage treatment plant discharge 2000000 L/day Other modified EUSES values 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene, European Communities, 2002)) Fraction released to agricultural soil (Femis.ind) 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene, European Communities, 2002)) Fraction released to waste water (Femis.water) 0.00063 % (justification: EU Risk Assessment Report, 2002) Fraction released to air (Femis.air) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction released to air (Femis.air) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction seed at main source 60 % (justification: EU Risk Assessment Report, 2002) Fraction of emission directed to water by local STP 0.081 · (justification: Ell ciency STP 97.9%) (Fstp.water) 7.2 Contributing Scenario 10 · Roller application or brushing Scenario subtitle 10 · Roller application or brushing Scenario subtitle General Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely	Release fraction to wastewater from process	0.00063 %
Fraction used at main source 60 % STP yes River flow rate 18000 m³/day Municipal sewage treatment plant discharge 2000000 L/day Other modified EUSES values Envert flow rate Fraction released to agricultural soil (Femis.agric) 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene, European Communities, 2002)) Fraction released to industrial soil (Femis.ind) 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene, European Communities, 2002)) Fraction released to waste water (Femis.water) 0.00063 % (justification: EU Risk Assessment Report, 2002) Fraction released to air (Femis.air) 0.102 % (justification: Value adopted to account for Worstcase European manufacturing site) Fraction of emission directed to water by local STP 0.081 - (justification: Efficiency STP 97.9%) (Fstp.water) 10 - Roller application or brushing Scenario subtitie Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, filament winding Qualitative Risk Assessment Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely General Use long hand	Release fraction to soil from process	0.025 %
STP yes River flow rate 18000 m³/day Municipal sewage treatment plant discharge 2000000 L/day Other modified EUSES values	Fraction tonnage to region	10 %
River flow rate 18000 m ³ /day Municipal sewage treatment plant discharge 2000000 L/day Other modified EUSES values Fraction released to agricultural soil (Femis.agric) % (justification: No direct release to soil (EU Risk Assessment Report on Styrene, European Communities, 2002)) Fraction released to industrial soil (Femis.ind) 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene, European Communities, 2002)) Fraction released to waste water (Femis.water) 0.00063 % (justification: EU Risk Assessment Report, 2002) Fraction released to air (Femis.air) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction released to air (Femis.air) 0.102 % (justification: Value adopted to account for Worstcase European manufacturing site) Fraction of emission directed to water by local STP 0.081 - (justification create streng s	Fraction used at main source	60 %
Municipal sewage treatment plant discharge 200000 L/day Other modified EUSES values Fraction released to agricultural soil (Femis.agric) 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002)) Fraction released to industrial soil (Femis.ind) 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002)) Fraction released to waste water (Femis.water) 0.00063 % (justification: EU Risk Assessment Report, 2002) Fraction released to air (Femis.air) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction of emission directed to water by local STP (Fstp.water) 0.081 - (justification: Value adopted to account for Worstcase European manufacturing site) 7.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 10 Name of contributing scenario 10 - Roller application or brushing Scenario subtitle Rolling, Brushing [CS51]; Roller, spreader, flow application (CS38] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, filament winding Qualitative Risk Assessment Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable cye protection. Use suitable cyerrol training to prevent exposure to the ski	STP	yes
Other modified EUSES values 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene, European Communities, 2002)) Fraction released to industrial soil (Femis.ind) 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene, European Communities, 2002)) Fraction released to waste water (Femis.ind) 0 % (justification: EU Risk Assessment Report, 2002) Fraction released to air (Femis.air) 0.00063 % (justification: EU Risk Assessment Report, 2002) Fraction released to air (Femis.air) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction used at main source 60 % (justification: Value adopted to account for Worstcase European manufacturing site) Fraction of emission directed to water by local STP 0.081 - (justification: or brushing 7.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 10 Name of contributing scenario 10 - Roller application or brushing Scenario subtitle Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, filament winding Qualitative Risk Assessment Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minim	River flow rate	18000 m ³ /day
Fraction released to agricultural soil (Femis.agric) 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002)) Fraction released to industrial soil (Femis.ind) 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002)) Fraction released to waste water (Femis.water) 0.00063 % (justification: EU Risk Assessment Report, 2002) Fraction released to air (Femis.air) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction used at main source 60 % (justification: Value adopted to account for Worstcase European manufacturing site) Fraction of emission directed to water by local STP 0.081 - (justification: Efficiency STP 97.9%) (Fstp.water) 0.102 controlling industrial worker exposure for PROC 10 Name of contributing Scenario 10 - Roller application or brushing Scenario subtitle Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, filament winding Qualitative Risk Assessment Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely General Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely <td>Municipal sewage treatment plant discharge</td> <td>2000000 L/day</td>	Municipal sewage treatment plant discharge	2000000 L/day
Assessment Report on Styrene, European Communities, 2002)) Fraction released to industrial soil (Femis.ind) 0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene, European Communities, 2002)) Fraction released to waste water (Femis.water) 0.00063 % (justification: EU Risk Assessment Report, 2002) Fraction released to air (Femis.air) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction used at main source 60 % (justification: Value adopted to account for Worstcase European manufacturing site) Fraction of emission directed to water by local STP 0.081 - (justification: Efficiency STP 97.9%) (Fstp.water) 0.081 - Gulter application or brushing 7.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 10 Name of contributing scenario 10 - Roller application or brushing Scenario subtitle Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, filament winding Qualitative Risk Assessment Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin	Other modified EUSES values	
Assessment Report on Styrene, European Communities, 2002)) Fraction released to waste water (Femis.water) 0.00063 % (justification: EU Risk Assessment Report, 2002) Fraction released to air (Femis.air) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction used at main source 60 % (justification: Value adopted to account for Worstcase European manufacturing site) Fraction of emission directed to water by local STP 0.081 - (justification: Efficiency STP 97.9%) (Fstp.water) 0.081 - (justification or brushing 7.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 10 Name of contributing scenario 10 - Roller application or brushing Scenario subtitle Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, filament winding Qualitative Risk Assessment Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable cye protection. Use suitable coveralls to prevent exposure to the skin	Fraction released to agricultural soil (Femis.agric)	Assessment Report on Styrene, European Communities,
Fraction released to air (Femis.air) 0.102 % (justification: EU Risk Assessment Report, 2002) Fraction used at main source 60 % (justification: Value adopted to account for Worstcase European manufacturing site) Fraction of emission directed to water by local STP (Fstp.water) 0.081 - (justification: Efficiency STP 97.9%) 7.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 10 Name of contributing scenario 10 - Roller application or brushing Scenario subtitle Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, filament winding Qualitative Risk Assessment Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin	Fraction released to industrial soil (Femis.ind)	Assessment Report on Styrene, European Communities,
Fraction used at main source 60 % (justification: Value adopted to account for Worstcase European manufacturing site) Fraction of emission directed to water by local STP (Fstp.water) 0.081 - (justification: Efficiency STP 97.9%) 7.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 10 Name of contributing scenario 10 - Roller application or brushing Scenario subtitle Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, filament winding Qualitative Risk Assessment Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable coveralls to prevent exposure to the skin	Fraction released to waste water (Femis.water)	0.00063 % (justification: EU Risk Assessment Report, 2002)
European manufacturing site) Fraction of emission directed to water by local STP (Fstp.water) 0.081 - (justification: Efficiency STP 97.9%) 7.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 10 Name of contributing scenario 10 - Roller application or brushing Scenario subtitle Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, filament winding Qualitative Risk Assessment Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin	Fraction released to air (Femis.air)	0.102 % (justification: EU Risk Assessment Report, 2002)
(Fstp.water) 7.2 Contributing Scenario (2) controlling industrial worker exposure for PROC 10 Name of contributing scenario 10 - Roller application or brushing Scenario subtitle Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, filament winding Qualitative Risk Assessment Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin	Fraction used at main source	
Name of contributing scenario 10 - Roller application or brushing Scenario subtitle Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, filament winding Qualitative Risk Assessment Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable coveralls to prevent exposure to the skin	Fraction of emission directed to water by local STP (Fstp.water)	0.081 - (justification: Efficiency STP 97.9%)
Scenario subtitle Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, filament winding Qualitative Risk Assessment General Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable coveralls to prevent exposure to the skin	7.2 Contributing Scenario (2) controlling	industrial worker exposure for PROC 10
Scenario subtitle Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, filament winding Qualitative Risk Assessment General Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable coveralls to prevent exposure to the skin	Name of contributing scenario	10 - Roller application or brushing
General Use long handled brushes and rollers where possible Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin	Scenario subtitle	Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, filament
the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin	Qualitative Risk Assessment	
Product characteristics	General	the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves.
	Product characteristics	

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Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	· ·
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk ma	nagement
Exposed skin surface	960 cm ²
Other given operational conditions affect	ting workers exposure
Location	indoors
Ventilation	enhanced (70%)
Domain	industrial
Technical conditions and measures to co	ontrol dispersion and exposure
Local exhaust ventilation	no
Conditions and measures related to pers	sonal protection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no
7.3 Contributing Scenario (3) con	trolling industrial worker exposure for PROC 7
Name of contributing scenario	7 - Industrial spraying
Scenario subtitle	Spraying [CS10]; Spraying (automatic/robotic) [CS97] All open mould applications where resins is applied by automated spraying or by robot in a spray cabin without direct worker involvement. Examples are spray lamination, gelcoat spraying and "chop-hoop" filament winding
Qualitative Risk Assessment	
General	Ensure the ventilation system is regularly maintained and tested Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Wear suitable coveralls to prevent exposure to the skin Use suitable eye protection. Wear suitable face shield Wear chemically resistant gloves in combination with intensive management supervision control.
Product characteristics	
Physical state	liquid
Filysical state	
Concentration in substance	100 %

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Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk manageme	nt
Exposed skin surface	1,500 cm ²
Other given operational conditions affecting wor	kers exposure
Location	indoors
Domain	industrial
Technical conditions and measures to control dis	spersion and exposure
Local exhaust ventilation	no
Conditions and measures related to personal pro	tection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no
Carry out in a vented booth or extracted enclosure	inhalation: 95 % (justification: Carry out in a vented booth or extracted enclosure)
7.4 Contributing Scenario (4) controlling	industrial worker exposure for PROC 7
Name of contributing scenario	7 - Industrial spraying
Scenario subtitle	Spraying [CS10]; Spraying (manually) [CS97] All open mould applications where resins is applied by manual spraying in an open work environement. Examples are spray lamination, gelcoat spraying and "chop-hoop" filament winding
Qualitative Risk Assessment	
General	Carefully pour from containers Use long handled tools where possible Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Wear suitable face shield Wear suitable coveralls to prevent exposure to the skin Wear chemically resistant gloves in combination with intensive management supervision control.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk manageme	
Exposed skin surface	1,500 cm ²

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Other given operational conditions af	fecting workers exposure
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to	control dispersion and exposure
Local exhaust ventilation	no
Conditions and measures related to p	ersonal protection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	90 %
7.5 Contributing Scenario (5) c	ontrolling industrial worker exposure for PROC 10
Name of contributing scenario	10 - Roller application or brushing
Scenario subtitle	Dipping, immersion and pouring [CS4]; Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] Application of repair putties; Application of bonding pastes / adhesives.
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	5-25%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk	management
Exposed skin surface	960 cm ²
Other given operational conditions af	fecting workers exposure
Location	indoors
Ventilation	enhanced (70%)
Domain	industrial
Technical conditions and measures to	o control dispersion and exposure
Local exhaust ventilation	no
Conditions and measures related to p	ersonal protection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %

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Respiratory protection	no
7.6 Contributing Scenario (6) cor	ntrolling industrial worker exposure for PROC 13
Name of contributing scenario	13 - Treatment of articles by dipping and pouring
Scenario subtitle	Dipping, immersion and pouring [CS4]; Continuous process [CS54]. Continuous processes with open impregnation steps, such as pultrusion with open impregnation baths and (semi-) continuous production of flat laminates
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk ma	-
Exposed skin surface	480 cm ²
Other given operational conditions affect	ting workers exposure
Location	indoors
Domain	industrial
Technical conditions and measures to c	ontrol dispersion and exposure
Local exhaust ventilation	yes (inhalation 90 %)
Conditions and measures related to pers	sonal protection, hygiene and health evaluation
Protective gloves	No
Respiratory protection	no
7.7 Contributing Scenario (7) cor	ntrolling industrial worker exposure for PROC 5
Name of contributing scenario	5 - Mixing or blending in batch processes (multistage and/or significant contact)
Scenario subtitle	Casting operations [CS32]; Mixing operations (open systems) [CS30]. Casting and mixing operations in (semi-) open containers. Examples are centrifugal casting, casting of polyme concrete and artificial marble and the manufacturing of SMC / BMC/ TMC, etc
Qualitative Risk Assessment	

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General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	5-25%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk	management
Exposed skin surface	480 cm ²
Other given operational conditions af	fecting workers exposure
Location	indoors
Domain	industrial
Technical conditions and measures to	o control dispersion and exposure
Local exhaust ventilation	yes (inhalation 90 %)
Conditions and measures related to p	ersonal protection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no
7.8 Contributing Scenario (8) c	ontrolling industrial worker exposure for PROC 5
Name of contributing scenario	5 - Mixing or blending in batch processes (multistage and/or significant contact)
Scenario subtitle	General exposures (closed systems) [CS15]. Mixing liquid and solid components / into final formulated resin in blending vessel; Examples are gelcoat blending and compounding, formulation of repair putties, bonding pastes, chemical anchoring, etc
Qualitative Risk Assessment	
General	Put lids on containers immediately after use. Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	· · · · ·
Physical state	liquid

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efault)
ek
re
70%)
l exposure
iene and health evaluation
5 80 %
I worker exposure for PROC 3
losed batch process (synthesis or formulation)
nsfers [CS3]; Automated process with (semi) closed S93]; Use in contained batch processes [CS37]. ion and transfer processes, such as vacuüm 'M, impregnation of sewer relining sleeves
containers immediately after use. d work practices are implemented Provide ove training to prevent/minimize exposures otential exposure: e eye protection. e chemically resistant gloves.
efault)
ek
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re

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Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures t	o control dispersion and exposure
Local exhaust ventilation	no
Conditions and measures related to p	personal protection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no
) controlling industrial worker exposure for PROC 14
Name of contributing scenario	14 - Production of preparations or articles by tabletting, compression, extrusion, pelletisation
Scenario subtitle	Material transfers [CS3]; Production or preparation or articles by tabletting, compression, extrusion or pelletisation [CS100]; Treatment by heating [CS129]; Batch processes at elevated temperatures [CS136]. Processes where curing of UP / VE resins takes place at high temperature. Examples are pultrusion with injection dies and processing of SMC / BMC / TMC, etc
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	5-25%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk	management
Exposed skin surface	480 cm ²
Other given operational conditions at	fecting workers exposure
Location	indoors
Ventilation	enhanced (70%)
Domain	industrial
Technical conditions and measures t	o control dispersion and exposure
Local exhaust ventilation	no
Conditions and measures related to p	personal protection, hygiene and health evaluation
Conditions and measures related to p Protective gloves	Dersonal protection, hygiene and health evaluation Gloves APF 5 80 %

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7.11 Contributing Scenario (11) c	controlling industrial worker exposure for PROC 3
Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Material transfers [CS3]. Product delivery/storage - delivery of
	bulk and packaged products - outdoor / indoor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide
	basic employe training to prevent/minimize exposures In case of potential exposure:
	Use suitable eye protection.
	Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk ma	
Exposed skin surface	240 cm ²
Other given operational conditions affect	ting workers exposure
Location	indoors
Ventilation	good (30%)
Domain	industrial
Technical conditions and measures to c	ontrol dispersion and exposure
Local exhaust ventilation	no
Conditions and measures related to pers	sonal protection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no
7.12 Contributing Scenario (12) c	controlling industrial worker exposure for PROC 5
Name of contributing scenario	5 - Mixing or blending in batch processes (multistage and/or significant contact)
Scenario subtitle	Drum/batch transfers [CS8]; Pouring from small containers [CS9]; Transfer from/pouring from containers [CS22]; Mixing operations (open systems) [CS30]. Loading of mixing equipment; Preparation of material for application; (liquid products) - batch, indoor
Qualitative Risk Assessment	
General	Put lids on containers immediately after use. Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection.

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	Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk n	nanagement
Exposed skin surface	480 cm ²
Other given operational conditions affe	ecting workers exposure
Location	indoors
Domain	industrial
Technical conditions and measures to	control dispersion and exposure
Local exhaust ventilation	yes (inhalation 90 %)
Conditions and measures related to pe	rsonal protection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no
7.13 Contributing Scenario (13)	controlling industrial worker exposure for PROC 8A
Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Equipment maintenance [CS5]; Maintenance of small items
	[CS18]. Equipment cleaning and maintenance, open indoor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week

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Exposed skin surface	960 cm ²		
Other given operational conditions affecti	Other given operational conditions affecting workers exposure		
Location	indoors		
Domain	industrial		
Technical conditions and measures to co	ntrol dispersion and exposure		
Local exhaust ventilation	no		
Conditions and measures related to perso	onal protection, hygiene and health evaluation		
Protective gloves	Gloves APF 5 80 %		
Respiratory protection	no		
Local exhaust ventilation	inhalation: 70 % (justification: Use local exhaust ventilation with adequate effectiveness)		
7.14 Contributing Scenario (14) co	ntrolling industrial worker exposure for PROC 15		
Name of contributing scenario	15 - Use of laboratory reagents in small scale laboratories		
Scenario subtitle	Laboratory activities [CS36]. Quality control work of samples from blending vessel; R&D work including handling of samples from 1 kg to 1 drum		
Qualitative Risk Assessment			
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.		
Product characteristics			
Physical state	liquid		
Concentration in substance	100 %		
Fugacity / Dustiness	medium		
Frequency and duration of use			
Duration of activity	>4 hours (default)		
Frequency of use	5 days / week		
Human factors not influenced by risk man			
Exposed skin surface	240 cm ²		
Other given operational conditions affecting workers exposure			
Location	indoors		
Domain	industrial		
Technical conditions and measures to co	ntrol dispersion and exposure		
Local exhaust ventilation	no		
Conditions and measures related to perso	onal protection, hygiene and health evaluation		
Protective gloves	Gloves APF 5 80 %		
Respiratory protection	no		
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7.15 Contributing Scenario (15) controlling industrial worker exposure for PROC 8A		
Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities	
Scenario subtitle	Disposal of wastes [CS28]. Handling of non cured waste; Waste management / handling and storage of waste for removal for off-site treatment or for on-site treatment like incineration and/or biological waste water treatment	
Qualitative Risk Assessment		
General	Put lids on containers immediately after use. Contain and dispose of waste according to local regulations Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.	
Product characteristics		
Physical state	liquid	
Concentration in substance	100 %	
Fugacity / Dustiness	medium	
Frequency and duration of use		
Duration of activity	>4 hours (default)	
Frequency of use	5 days / week	
Human factors not influenced by risk mana	agement	
Exposed skin surface	960 cm ²	
Other given operational conditions affecting workers exposure		
Location	indoors	
Domain	industrial	
Technical conditions and measures to con	trol dispersion and exposure	
Local exhaust ventilation	yes (inhalation 90 %)	
Conditions and measures related to person	nal protection, hygiene and health evaluation	
Protective gloves	Gloves APF 5 80 %	
Respiratory protection	no	

Scenario 8: FRP manufacturing in a professional setting, using UP/VE resins and/or formulated resins (gelcoat, bonding paste, putty etc.) (ES8)

This scenario is described by the following combinations of use descriptors. The corresponding contributing scenarios are described in the respective subchapters.

An overall exposure scenario may be described by a number of contributing scenarios which may be subdivided into environmental exposure, worker exposure and consumer exposure.

The following scenarios contribute to the scenario *FRP manufacturing in a professional setting, using UP/VE resins and/or formulated resins (gelcoat, bonding paste, putty etc.).*

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Table 8. Description of ES 8

Free short title	FRP manufacturing in a professional setting, using UP/VE resins and/or formulated resins (gelcoat, bonding paste, putty etc.) (ES8)
Systematic title based on use descriptor	ERC 8E; PROC 10, 11, 5, 4, 3, 8A
-	ERC 8e Wide dispersive outdoor use of reactive substances in
and corresponding ERC	open systems
Name(s) of contributing worker scenarios and corresponding PROCs	 PROC 10 - Roller application or brushing PROC 11 - Non industrial spraying PROC 5 - Mixing or blending in batch processes (multistage and/or significant contact) PROC 4 - Use in batch and other process (synthesis) where opportunity for exposure arises PROC 3 - Use in closed batch process (synthesis or formulation) PROC 8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities

8.1 Contributing Scenario (1) controlling environmental exposure for ERC 8E

Operational conditions	
Annual European tonnage	8.42E6 to/year
Daily amount used at site	4.83E5 kg/day
Release times per year	300 days/year (justification: Continous production)
Local freshwater dilution factor	10
Local marine water dilution factor	100
Release fraction to air from process	0.102 %
Release fraction to wastewater from process	0.000012 %
Release fraction to soil from process	0 %
Fraction tonnage to region	10 %
Fraction used at main source	60 %
STP	yes
River flow rate	18000 m ³ /day
Municipal sewage treatment plant discharge	2000000 L/day
Other modified EUSES values	
Fraction released to agricultural soil (Femis.agric)	0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))
Fraction released to industrial soil (Femis.ind)	0 % (justification: No direct release to soil (EU Risk Assessment Report on Styrene,European Communities, 2002))
Fraction released to waste water (Femis.water)	0.000012 % (justification: EU Risk Assessment Report, 2002)

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Fraction released to air (Femis.air)	0.102 % (justification: EU Risk Assessment Report, 2002)
Fraction used at main source	60 % (justification: Value adopted to account for worst-case European manufacturing site)
Fraction of emission directed to water by local STF (Fstp.water)	0.081 - (justification: Efficiency STP 97.9%)
	g professional worker exposure for PROC 10
Name of contributing scenario	10 - Roller application or brushing
Scenario subtitle	Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] All open mould applications where resins is applied by brushing, rolling and other low energy spreading operations; Examples are handlamination, gelcoatbrushing, semi- continuous production of flat panels and laminates
Qualitative Risk Assessment	
General	Use long handled brushes and rollers where possible Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk managem	ent
Exposed skin surface	960 cm ²
Other given operational conditions affecting wo	rkers exposure
Location	indoors
Ventilation	good (30%)
Domain	professional
Technical conditions and measures to control d	ispersion and exposure
Local exhaust ventilation	no
Conditions and measures related to personal pr	otection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	90 %
8.3 Contributing Scenario (3) controllin	g professional worker exposure for PROC 11
	44 New industrial environment
Name of contributing scenario	11 - Non industrial spraying

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	applications where resins is applied by manual spraying in an
	open work environement. Examples are spray lamination,
	gelcoat spraying and "chop-hoop" filament winding
Qualitative Risk Assessment	
General	Keep people not involved in the activity, away from the operation Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Wear suitable face shield Wear suitable coveralls to prevent exposure to the skin. Wear chemically resistant gloves in combination with intensive management supervision control.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	1 - 4 hours
Frequency of use	5 days / week
Human factors not influenced by risk	
Exposed skin surface	1,500 cm ²
Other given operational conditions af	fecting workers exposure
Location	indoors
Ventilation	good (30%)
Domain	professional
Technical conditions and measures to	o control dispersion and exposure
Local exhaust ventilation	no
Conditions and measures related to p	ersonal protection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	95 %

	trolling professional worker exposure for PROC 10
Name of contributing scenario	10 - Roller application or brushing
Scenario subtitle	Dipping, immersion and pouring [CS4]; Rolling, Brushing [CS51]; Roller, spreader, flow application [CS98] Application of repair putties; Application of bonding pastes / adhesives.

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General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	5-25%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk m	anagement
Exposed skin surface	960 cm ²
Other given operational conditions affe	cting workers exposure
Location	indoors
Ventilation	good (30%)
Domain	professional
Technical conditions and measures to c	control dispersion and exposure
Local exhaust ventilation	no
Conditions and measures related to per	sonal protection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	90 %
8.5 Contributing Scenario (5) cor	ntrolling professional worker exposure for PROC 10
Name of contributing scenario	10 - Roller application or brushing
Scenario subtitle	Dipping, immersion and pouring [CS4]; Rolling, Brushing

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Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk man	nagement
Exposed skin surface	960 cm ²
Other given operational conditions affect	ing workers exposure
Location	indoors
Ventilation	good (30%)
Domain	professional
Technical conditions and measures to co	ntrol dispersion and exposure
Local exhaust ventilation	no
Conditions and measures related to perso	onal protection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	90 %
8.6 Contributing Scenario (6) cont	rolling professional worker exposure for PROC 5
Name of contributing scenario	5 - Mixing or blending in batch processes (multistage and/or significant contact)

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Scenario subtitle	Material transfers [CS3]; Pouring from small containers [CS9]. Preparation of material for application (liquids) - transfer of material from one container to another; Formulating / blending resins, gelcoats, bonding pastes, putties etc. in blending vessels
Qualitative Risk Assessment	I
General	Use drum pumps. Put lids on containers immediately after use. Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk r	nanagement
Exposed skin surface	480 cm ²
Other given operational conditions aff	ecting workers exposure
Location	indoors
Ventilation	good (30%)
Domain	professional
Technical conditions and measures to	control dispersion and exposure
Local exhaust ventilation	no
Conditions and measures related to pe	ersonal protection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	90 %

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Name of contributing scenario	4 - Use in batch and other process (synthesis) where
	opportunity for exposure arises
Scenario subtitle	Use in contained batch processes [CS37]. Sewer relining operation
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	I
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk n	nanagement
Exposed skin surface	480 cm ²
Other given operational conditions affe	ecting workers exposure
Location	outdoors (30%)
Domain	professional
Technical conditions and measures to	control dispersion and exposure
Local exhaust ventilation	no
Conditions and measures related to pe	rsonal protection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	90 %

8.8 Contributing Scenario (8) controlling professional worker exposure for PROC 3

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Name of contributing scenario	3 - Use in closed batch process (synthesis or formulation)
Scenario subtitle	Use in contained batch processes [CS37]. Application of chemical anchoring
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures In case of potential exposure: Use suitable eye protection. Use suitable chemically resistant gloves.
Product characteristics	
Physical state	liquid
Concentration in substance	5-25%
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	>4 hours (default)
Frequency of use	5 days / week
Human factors not influenced by risk ma	nagement
Exposed skin surface	240 cm ²
Other given operational conditions affect	ting workers exposure
Location	outdoors (30%)
Domain	professional
Technical conditions and measures to co	ontrol dispersion and exposure
Local exhaust ventilation	no
Conditions and measures related to pers	sonal protection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

8.9 Contributing Scenario (9) controlling professional worker exposure for PROC 8A

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Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Equipment maintenance [CS5]; Maintenance of small items [CS18]. Equipment cleaning and maintenance, open indoor
Qualitative Risk Assessment	
General	Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk m	anagement
Exposed skin surface	960 cm ²
Other given operational conditions affect	cting workers exposure
Location	indoors
Ventilation	good (30%)
Domain	professional
Technical conditions and measures to c	control dispersion and exposure
Local exhaust ventilation	no
Conditions and measures related to per	sonal protection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

8.10 Contributing Scenario (10) controlling professional worker exposure for PROC 8A

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Name of contributing scenario	8a - Transfer of chemicals from/to vessels/ large containers at non dedicated facilities
Scenario subtitle	Disposal of wastes [CS28]. Handling of non cured waste; Waste management / handling and storage of waste for removal for off-site treatment or for on-site treatment like incineration and/or biological waste water treatment
Qualitative Risk Assessment	
General	Dispose of empty containers and wastes safely Ensure good work practices are implemented Provide basic employe training to prevent/minimize exposures Use suitable eye protection. Use suitable chemically resistant gloves. Wear suitable coveralls to prevent exposure to the skin.
Product characteristics	
Physical state	liquid
Concentration in substance	100 %
Fugacity / Dustiness	medium
Frequency and duration of use	
Duration of activity	15 mins to 1 hour
Frequency of use	5 days / week
Human factors not influenced by risk ma	anagement
Exposed skin surface	960 cm ²
Other given operational conditions affect	ting workers exposure
Location	indoors
Ventilation	good (30%)
Domain	professional
Technical conditions and measures to c	ontrol dispersion and exposure
Local exhaust ventilation	no
Conditions and measures related to per-	sonal protection, hygiene and health evaluation
Protective gloves	Gloves APF 5 80 %
Respiratory protection	no

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