

This safety data sheet was created pursuant to the requirements of:
UK REACH Regulations (EU 2020/878 as amended)

Supersedes Date 21/07/2022

Revision date 06/02/2024

Revision Number 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Code(s) XT135/S
Product Name XPREG® XT135/S Epoxy Tooling Prepreg Surface Layer
Synonyms XT135/S
Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Consumer use
Uses advised against No specific uses advised against are identified.

1.3. Details of the supplier of the safety data sheet

Easy Composites Ltd
 Unit 39, Park Hall Business Village
 Longton, Stoke on Trent
 Staffordshire
 ST3 5XA
 United Kingdom

Tel: +44 (0) 1782 454499

Email: sales@easycomposites.com

1.4. Emergency telephone number

Emergency Telephone +44 (0) 1782 454499 (office hours only)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP (SI 2020/1567 as amended)

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Skin sensitisation	Category 1 - (H317)
Chronic aquatic toxicity	Category 3 - (H412)

2.2. Label elements

**Signal word**

Warning

Hazard statements

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction.

H319 - Causes serious eye irritation.

H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements

P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.

P264 - Wash face, hands and any exposed skin thoroughly after handling.

P272 - Contaminated work clothing should not be allowed out of the workplace.

P273 - Avoid release to the environment.

P280 - Wear protective gloves/protective clothing/eye protection/face protection.

P302 + P352 - IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P321 - Specific treatment (see supplemental first aid instructions on this label).

P332 + P313 - If skin irritation occurs: Get medical advice/attention.

P333 + P313 - If skin irritation or rash occurs: Get medical advice/attention.

P337 + P313 - If eye irritation persists: Get medical advice/attention.

P362 + P364 - Take off contaminated clothing and wash it before reuse.

P501 - Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

2.3. Other hazards

No information available.

SECTION 3: Composition/information on ingredients**3.1 Substances**

Chemical name	Weight-%	EC No (EU Index No)	UK REACH registration number	Classification according to GB CLP (SI 2020/1567 as amended)	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)
bis-[4-(2,3-epoxypropoxy)phenyl]propane 1675-54-3	10-30	216-823-5	-	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Skin Sens. 1 (H317)	Eye Irrit. 2 :: C>=5% Skin Irrit. 2 :: C>=5%	-	-
Epoxy phenol novolac resin 28064-14-4	10-30	608-164-0	-	-	-	-	-
reaction product: bisphenol-A-(epichlorohydrin)	1-5	500-033-5	-	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319)	Eye Irrit. 2 :: C>=5%	-	-

rhodrin) 25068-38-6				Skin Sens. 1 (H317) Aquatic Chronic 2 (H411)	Skin Irrit. 2 :: C>=5%		
oxirane, mono[(C12-14-alkyl oxy)methyl] derivs. 68609-97-2	<0.1	271-846-8	-	Skin Irrit. 2 (H315) Skin Sens. 1 (H317)	-	-	-

Full text of H- and EUH-phrases: see section 16

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (UK REACH Article 59)

SECTION 4: First aid measures**4.1. Description of first aid measures**

General advice	Get medical attention immediately if symptoms occur. Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. If symptoms persist, call a doctor.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Remove material from skin immediately. Wash off immediately with soap and plenty of water. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth thoroughly with water. Get medical attention if symptoms occur. Do not induce vomiting without medical advice.
Self-protection of the first aider	Wear personal protective clothing (see section 8).

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	May cause allergic skin reaction. Prolonged contact may cause redness and irritation. May cause redness and tearing of the eyes.
Effects of Exposure	No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	Treat symptomatically. May cause sensitisation by skin contact.
------------------------	---

SECTION 5: Firefighting measures**5.1. Extinguishing media**

Suitable Extinguishing Media	Water spray, carbon dioxide (CO ₂), dry chemical, alcohol-resistant foam.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical	Product is or contains a sensitiser. May cause sensitisation by skin contact.
---	---

Hazardous combustion products May burn violently. Decomposition may be self-accelerating and produce large amounts of gases.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Avoid contact with skin, eyes or clothing.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Should not be released into the environment. Prevent entry into waterways, sewers, basements or confined areas. Do not allow to enter into soil/subsoil.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal. Clean contaminated surface thoroughly. Prevent product and washings from entering drains, sewers or surface water due to high toxicity to aquatic organisms. Prevent product from entering drains.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Use personal protection equipment. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container in a well-ventilated place. Avoid contact with skin, eyes or clothing.

General hygiene considerations Wash hands and face before breaks and immediately after handling the product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. When using do not eat, drink or smoke.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place. Keep/store only in original container. Protect from physical damage.

7.3. Specific end use(s)

Specific use(s)

See section 1 for more information.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Exposure Limits****Biological occupational exposure limits** This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies.**Derived No Effect Level (DNEL) - Workers**

Chemical name	Oral	Dermal	Inhalation
bis-[4-(2,3-epoxypropoxy)phenyl]propane 1675-54-3		0.75 mg/kg bw/day [4] [6]	4.93 mg/m ³ [4] [6]
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2		1 mg/kg bw/day [4] [6]	3.6 mg/m ³ [4] [6]

Derived No Effect Level (DNEL) - General Public

Chemical name	Oral	Dermal	Inhalation
bis-[4-(2,3-epoxypropoxy)phenyl]propane 1675-54-3	0.5 mg/kg bw/day [4] [6]		0.87 mg/m ³ [4] [6]
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	0.5 mg/kg bw/day [4] [6]		0.87 mg/m ³ [4] [6]

Predicted No Effect Concentration (PNEC)

Chemical name	Freshwater	Freshwater (intermittent release)	Marine water	Marine water (intermittent release)	Air
bis-[4-(2,3-epoxypropoxy)phenyl]propane 1675-54-3	0.006 mg/L	0.018 mg/L	0.0006 mg/L	0.0018 mg/L	
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	0.1058 mg/L	0.072 mg/L	0.01058 mg/L		

Chemical name	Freshwater sediment	Marine sediment	Sewage treatment	Soil	Food chain
bis-[4-(2,3-epoxipropoxy)phenyl]propane 1675-54-3	0.341 mg/kg sediment dw	0.0341 mg/kg sediment dw	10 mg/L	0.0647 mg/kg soil dw	11 mg/kg food
oxirane, mono[(C12-14-alkyloxy)methyl] derivs. 68609-97-2	307.16 mg/kg sediment dw	30.72 mg/kg sediment dw	10 mg/L	1.234 mg/kg soil dw	

8.2. Exposure controls

Engineering controls

Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location.

Personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Hand protection

Appropriate hand protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. Nitrile rubber. Impervious gloves.

Skin and body protection

If there is a risk of contact: Wear suitable protective clothing. Long sleeved clothing.

Respiratory protection

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction.

Thermal hazards

None under normal processing.

General hygiene considerations

Wash hands and face before breaks and immediately after handling the product. Remove and wash contaminated clothing and gloves, including the inside, before re-use. When using do not eat, drink or smoke.

Environmental exposure controls

Local authorities should be advised if significant spillages cannot be contained. Do not allow into any sewer, on the ground or into any body of water. Prevent product from entering drains. Avoid creating dust.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Appearance	Fibrous solid
Colour	amber or black
Odour	Almost odourless.
Odour threshold	No information available

Property	Values	Remarks • Method
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	No data available	None known
Flammability	No data available	None known

Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature		None known
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Water solubility	No data available	None known
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapour pressure	No data available	None known
Relative density	No data available	None known
Bulk density	~ 1210 kg/m ³	
Liquid Density	No data available	
Relative vapour density	No data available	None known
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	
Explosive properties	No information available	
Oxidising properties	No information available	

9.2. Other information

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.

Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid None known based on information supplied.

10.5. Incompatible materials

Incompatible materials None known based on information supplied.

10.6. Hazardous decomposition products

Hazardous decomposition products None known based on information supplied.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Information on likely routes of exposure**Product Information**

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Causes serious eye irritation. May cause redness, itching, and pain.
Skin contact	Causes skin irritation. Prolonged contact may cause redness and irritation. May cause sensitisation by skin contact. Avoid contact with skin and clothing.
Ingestion	Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity**Numerical measures of toxicity**

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
bis-[4-(2,3-epoxipropoxy)phenyl]propane	= 11300 µL/kg (Rat)	= 20000 mg/kg (Rabbit)	-
reaction product: bisphenol-A-(epichlorhydrin)	= 11400 mg/kg (Rat)	-	-
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	= 17100 mg/kg (Rat)	> 3987 mg/kg (Rabbit)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Causes skin irritation.
Serious eye damage/eye irritation	Causes serious eye irritation.
Respiratory or skin sensitisation	May cause sensitisation by skin contact. May cause sensitisation in susceptible persons.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	None known.
STOT - repeated exposure	None known.

Aspiration hazard	Not applicable.
Other adverse effects	No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity	Harmful to aquatic life with long lasting effects.
--------------------	--

12.2. Persistence and degradability

Persistence and degradability	No information available.
--------------------------------------	---------------------------

12.3. Bioaccumulative potential

Bioaccumulation

Chemical name	Partition coefficient
bis-[4-(2,3-epoxipropoxy)phenyl]propane	2.33
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	3.77

12.4. Mobility in soil

Mobility in soil	No information available.
-------------------------	---------------------------

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment	The product does not contain any substance(s) classified as PBT or vPvB above the threshold of declaration.
--------------------------------	---

Chemical name	PBT and vPvB assessment
bis-[4-(2,3-epoxipropoxy)phenyl]propane	The substance is not PBT / vPvB
reaction product: bisphenol-A-(epichlorhydrin)	The substance is not PBT / vPvB
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	The substance is not PBT / vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products	Recover or recycle if possible. This material and its container must be disposed of as hazardous waste. Should not be released into the environment. Dispose of waste in accordance with environmental legislation. Waste should not be disposed of by releasing to water source, drains, sewers, or the ground.
Contaminated packaging	Dispose of contents/containers in accordance with local regulations. Do not reuse empty containers. Empty containers pose a potential fire and explosion hazard. Do not cut, puncture or weld containers. Empty remaining contents.
Other information	Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

IATA

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

IMDG

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None
14.7 Maritime transport in bulk according to IMO instruments	No information available

RID

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

ADR

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special precautions for user	
Special Provisions	None

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Authorisations and/or restrictions on use:**

This product does not contain substances subject to authorisation (UK REACH - Annex XIV). This product does not contain substances subject to restriction (UK REACH - Annex XVII).

Persistent Organic Pollutants

Not applicable

Export Notification requirements

Not applicable

Named dangerous substances per COMAH (SI 2015/483 as amended)

Not applicable

The Ozone-Depleting Substances Regulations 2015

Not applicable

The Biocidal Products Regulations 2001 (as amended)

Not applicable

The Water Environment (Water Framework Directive) (England and Wales) Regulations 2017 (as amended)

Not applicable

Poisons Act 1972 (Explosive Precursors) Regulations (as amended)

Not applicable

International Inventories

TSCA	Contact supplier for inventory compliance status
DSL/NDSL	Contact supplier for inventory compliance status
EINECS/ELINCS	Contact supplier for inventory compliance status
ENCS	Contact supplier for inventory compliance status
IECSC	Contact supplier for inventory compliance status
KECL	Contact supplier for inventory compliance status
PICCS	Contact supplier for inventory compliance status
AIIC	Contact supplier for inventory compliance status
NZIoC	Contact supplier for inventory compliance status

Legend:

- TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AIIC - Australian Inventory of Industrial Chemicals
NZIoC - New Zealand Inventory of Chemicals

15.2. Chemical safety assessment

Chemical Safety Report No information available

SECTION 16: Other information**Key or legend to abbreviations and acronyms used in the safety data sheet****Full text of H-Statements referred to under section 3**

- H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H319 - Causes serious eye irritation
H411 - Toxic to aquatic life with long lasting effects
H412 - Harmful to aquatic life with long lasting effects

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend Section 8: Exposure controls/personal protection

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitisers		

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)

U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
European Chemicals Agency (ECHA) (ECHA_API)
EPA (Environmental Protection Agency)
Acute Exposure Guideline Level(s) (AEGl(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
Australian National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organisation for Economic Co-operation and Development Environment, Health, and Safety Publications
Organisation for Economic Co-operation and Development High Production Volume Chemicals Programme
Organisation for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Supersedes Date 21/07/2022

Revision date 06/02/2024

This SDS complies with the requirements of UK REACH Regulations SI 2019/758 (as amended)

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet